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## Factors influencing CaCO<sub>3</sub> scale precipitation and CO<sub>2</sub>–H<sub>2</sub>O system in flowing water in natural water piping system

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## ABSTRACT

This work considers the factors influencing CaCO<sub>2</sub> scale precipitation and CO<sub>2</sub>-H<sub>2</sub>O system for flowing water in steel pipes. An experimental setup is used to simulate the pumping system of water supply in natural water piping system in which a certain amount of water is pumped at a certain pH, temperature, and flow rate as initial conditions. The pH values, temperatures and flow rates increase with the time of circulation of 5 h of each run. The pH of the water samples ranged from 7.2 to 8.0 and temperatures increase by 18-20°C when the flow rates change from 43.3 to 58.3L/min, respectively. Water samples investigated in this study exhibit high concentration of Cl-,  $SO_4^2$  and  $HCO_3^2$  as the major anions and  $Ca^{2+}$  as the major cation. Saturation ratio of calcite ( $\Omega_{calcite}$ ) increases from 0.03 to 0.10 units, consequently, the amount of scale precipitation increases from 0.2 to 0.4 mg CaCO<sub>3</sub>/kg of feed water. The concentrations of HCO<sub>3</sub><sup>-</sup> and CO<sub>3</sub><sup>2-</sup> decrease from initial to final conditions, while the concentration of CO, increases. The saturation with respect to CO, was found to be very low and decreases with increasing flow rate and temperature, this implies that CO, is released from the water, leading to an increase in the pH value and thereby increasing the possibility for CaCO<sub>2</sub> to precipitate.

Keywords: CaCO<sub>2</sub> precipitation; Natural water; Piping system; Flow rate

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