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## Optimization of methylene blue biosorption and mass transfer resistance on *Gardenia carinata* activated carbon

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## ABSTRACT

This study evaluated Methylene blue (MB) adsorption from dye effluent using a new activated carbon derived from *Gardenia carinata*. The derived *Gardenia carinata* activated carbon (GCAC) has a large surface area of 1,187.33 m²/g. Experiments were designed with the central composite design model of the response surface methodology. The interaction between independent variables (adsorbent mass, pH and initial MB concentration) was evaluated at pre-determined contact time of 30 min. Results show that MB adsorption decreased with increasing pH from 4 to 10 but increased with increasing adsorbent mass and initial concentration. MB adsorption exceeded 89% at optimum conditions. Kinetic examination indicated no mass transfer resistance with increasing MB concentration. The driving force (B) of MB transport increased from 3.621 to 4.906 mg/g with increasing MB concentration. Furthermore, the adsorbate/adsorbent attraction increased from 10.570 to 17.064 g/h/mg with increasing MB concentration. This study demonstrates that activated carbon derived from abundant waste materials such as *Gardenia carinata* can be useful in many significant ways.

Keywords: Adsorption; Adsorbent; Gardenia; Methylene blue; Response surface methodology; Central composite design; Mass transfer

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