

Synthesis and characterization of zeolite 4A from soft kaolin

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ABSTRACT

The synthesis of zeolite 4A from soft kaolin has been studied. Kaolin was converted to metakaolin by firing at 550°C for 2 h, which was then added to NaOH solutions of appropriate concentration. The optimum molar ratios for the main constituents in the starting gel were $\text{SiO}_2/\text{Al}_2\text{O}_3 = 1.7$, $\text{Na}_2\text{O}/\text{SiO}_2 = 2.8$ and $\text{H}_2\text{O}/\text{Na}_2\text{O} = 61.7$. The gels were vigorously stirred at 70°C for 2 h and aged under the room temperature for 24 h, then stirred again with intermediate speed at 90°C. After 4 h, the product was centrifugated and washed till pH 10–11. Examination with XRD, IR and SEM proved that the product was zeolite 4A.

Keywords: Zeolite 4A; Soft kaolin; Hydrothermal synthesis of zeolites; XRD; IR; Metakaolin

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