



## An experimental and computational investigation of poly(piperazine-amide) thin-film composite membrane for salts separation from water using artificial neural network

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### ABSTRACT

From ever-evolving techniques for desalination to wastewater treatment, membranes have been established themselves as front runners. Recent advances in the development of thin-film composite (TFC), membranes have enabled efficient contaminant separation in terms of ions as well as organics to improvise water treatment. In this study, poly(piperazine-amide) based three-layer membrane was developed through interfacial polymerization of piperazine (aq.) and 1,3,5-trimesoyl chloride (hexane) on a base polysulfone layer supported on non-woven polyester fabric. Membrane efficiency, in terms of permeate flux and salt rejection, was evaluated experimentally by separating NaCl/Na<sub>2</sub>SO<sub>4</sub> from solutions having different salt concentrations (500–20,000 mg/L). The experimental results have been further modeled and simulated using artificial neural network (ANN) trained using efficient algorithms: Levenberg-Marquardt backpropagation (LM-BP), scaled conjugate gradient backpropagation (SCG-BP), and particle swarm optimization (PSO). Modeling performance has been compared using regression coefficient and mean square error. Optimal search of acceleration factors ( $c_1 = 1.75/1.5$ ,  $c_2 = 1.75/2.5$ ), weight of inertia ( $\omega = 0.4$ ), swarm size (10), and nodes (10) exhibited superior performance for PSO-ANN model than LM-BP-ANN and SCG-BP-ANN models to enable efficient modeling of output–input correlations. This combined experimental and computational study paves the way for study and development of next-generation TFC membrane materials for desalination and inherent process optimization.

**Keywords:** Poly(piperazine-amide) thin-film composite membrane; Separation of salts; Artificial neural network; Modeling and simulation; Particle swarm optimization

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