## 

## Simultaneous anammox and denitrification process: start-up performance and mathematical simulation

Zhaozhao Wang<sup>a,b</sup>, Xinjuan Wu<sup>a,b</sup>, Huan Zhang<sup>a,b</sup>, Peng Gao<sup>c</sup>, Jun Ma<sup>a,b</sup>, Chunyu Yin<sup>a,b</sup>, Shuhao Zhu<sup>a,b</sup>, Simin Li<sup>a,b,\*</sup>

"College of Energy and Environmental Engineering, Hebei University of Engineering, Handan 056038, China, Tel. +8617831917609; emails: 18303233729@163.com (S. Li), W-Z-Z@163.com (Z. Wang), wuxinjuan97@163.com (X. Wu), ZH982479127@163.com (H. Zhang), ma3590227@163.com (J. Ma), 13730039533@163.com (C. Yin) "Center for Water Pollution Control and Water Ecological Remediation, Hebei University of Engineering, Handan 056038, China "College of Architecture and Civil Engineering, Beijing University of Technology, Beijing 100124, China, email: 13082137058@163.com (P. Gao)

Received 24 June 2021; Accepted 23 October 2021

## ABSTRACT

The start-up performance of the simultaneous anammox and denitrification (SAD) process was studied in an upflow anaerobic sludge blanket (UASB) reactor with an effective volume of 10 L. The activity of heterotrophic denitrifying bacteria (DNB) increased when the C/N ratio was 0.25 over 53 d. Ammonia removal efficiency (ARE), chemical oxygen demand removal efficiency (CRE), nitrogen removal efficiency (NRE), and nitrogen removal rate (NRR) reached 93.27%  $\pm$  0.20%, 82.25%  $\pm$  0.04%, 82.39%  $\pm$  0.57% and 0.90  $\pm$  0.02 kg/(m³·d), respectively. A kinetic model of the biological reaction system of the SAD process start-up was developed based on the experimental data and a modified mathematical model (ASM1). The effectiveness of the model was verified based on the experimental data, and the nitrogen removal performance and changes in functional bacteria of the coupled system under different C/N ratios were investigated. The simulation revealed that the concentration and activity of anaerobic ammonia-oxidizing bacteria (AnAOB) gradually decreased, and DNB gradually increased, as the C/N ratio increased from 0.3 to 1.0. The optimal synergy of AnAOB and DNB and a stable NRE of 85.36%  $\pm$  0.48% were achieved when the C/N ratio was 0.6. Under this condition, the contributions of the anammox and denitrification processes to nitrogen removal (E<sub>anammox</sub> and E<sub>denitrification</sub>) were 88.33%  $\pm$  0.23% and 11.67%  $\pm$  0.23%, respectively.

Keyword: Simultaneous anammox and denitrification; Nitrogen removal; C/N ratio; Functional bacteria; Mathematical simulation

<sup>\*</sup> Corresponding author.