



Enhanced photocatalytic degradation of hydrolyzed polyacrylamide by three-dimensional Cu₂O/graphene@nickel foam composite

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ABSTRACT

The three-dimensional (3D) Cu₂O/graphene@nickel foam (Cu₂O/GO@NF) photocatalyst was synthesized via a simple immersion-electrodeposition method. The as-prepared photocatalyst assisted by H₂O₂ exhibited the enhanced photocatalytic performance for the degradation of hydrolyzed polyacrylamide (HPAM) in visible light irradiation. The conditions such as electrodeposition time of Cu₂O, H₂O₂ dosage, and HPAM concentration were investigated for the degradation of HPAM. The results also showed that the photocatalytic degradation rate of HPAM in the oilfield wastewater under optimal conditions could be 94% within 2 h. Cu₂O/GO@NF can be separated from the system simply and easily, and exhibited significant photocatalytic activity after seven successive recycles, which confirmed that the components and structure were stable during the photocatalytic process.

Keywords: Cuprous oxide; Graphene; Photocatalyst; Degradation; Hydrolyzed polyacrylamide

1. Introduction

Hydrolyzed polyacrylamide (HPAM) has played an important role in enhanced oil recovery applications [1]. Accordingly, produced wastewater containing high concentration of HPAM makes oil into the emulsified oil, which is difficult to be treated by the traditional wastewater treatment methods [2]. Although HPAM is considered as non-toxic, the residual HPAM in oil is easily broken down by physical–chemical factors and its intermediate products are hazardous as their monomer is highly toxic [3]. In recent time, the degradation of HPAM is a much explored area. Many methods have been employed including ultrasonic degradation, thermal degradation, biodegradation, chemical degradation, and photodegradation [4]. Among these methods, the photodegradation is of significant interest for the degradation of various pollutants due to the inexpensive photocatalysts, time-consuming process and an ambient, non-toxicity, and clean condition. However, many

photocatalyst showed the low degradation rate for HPAM, it is very necessary to look for effective materials to deal with HPAM-containing wastewater.

Many metal oxide materials, such as TiO₂ [5], ZnO [6], NiO [7], Cu₂O [8], WO₃ [9], Ag₂O [10], and Bi₂O₃ [11], have increasingly gained attention for photocatalytic degradation of pollutants. As a p-type semiconductor, cuprous oxide has unique optical and electrical properties under visible light, which itself presents as a promising material in many fields, such as solar energy conversion, photocatalytic degradation, catalysis, and sensors [11–14]. However, Cu₂O has some drawbacks in its practical applications, such as the slow electron transfer, rapid electron–hole recombination, and poor photochemical stability [15,16]. In order to enhance the photocatalytic performance of Cu₂O, many works have been concentrated by combining Cu₂O with graphene [15,17–19]. Due to the large surface area and better electrical conductivity, graphene can slow the electron–hole pairs, increase the transfer rate of the photogenerated electrons and surface-adsorbed amount of chemical molecules through π – π interactions, and improve the stability of Cu₂O [20,21]. However, the pulverous

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Cu₂O/graphene composite is very hard to separate and recycle in the suspending system. Thus, the one-bulk structure is highly appropriate. Some carriers, such as a metal plate and conductive glass, have been researched, but the low specific area restricted their application [22]. Recently, nickel foam (NF) has been widely investigated in some photocatalysts [23–25], owing to its distinguished advantages, such as a unique three-dimensional (3D) scaffold structure, low cost, a big surface area, good structural stability, and so on.

In this paper, Cu₂O was composed with GO and NF to get 3D Cu₂O/GO@NF photocatalyst by an immersion-electrodeposition method. The 3D Cu₂O/GO@NF composite exhibited higher photocatalytic activities in the degradation of HPAM under visible light irradiation. The enhanced photocatalytic activity was attributed to the synergistic effects including enhanced visible light absorption and effective separation of photogenerated electron–hole pairs. To the best of our knowledge, this is the first time that the prepared 3D Cu₂O/GO@NF composite photocatalyst is reported, and this work would put forward an application to deal with high concentration HPAM-containing oilfield wastewater.

2. Materials and methods

2.1. Materials

Graphite powder and copper sulfate pentahydrate were purchased from Sinopharm Chemical Reagent Co., Ltd. (Shanghai, China). Potassium permanganate, sulfuric acid, and hydrogen peroxide were purchased from Xilong Scientific Co., Ltd. (China). Sodium acetate trihydrate were purchased from Shanghai Chemical Reagent Institute Co. Ltd. (Shanghai, China). HPAM was obtained from Daqing Refining & Chemical Company (China). NF was purchased from Changsha Lyrun Material Co., Ltd. (Changsha, China). Oilfield wastewater came from Changqing Oilfield (China).

2.2. Preparation of 3D Cu₂O/GO@NF composite

GO@NF was prepared by the immersion method. First, GO was prepared from pure graphite powder by a modified Hummers method. Second, 6 mg of GO were added to 20 mL of distilled water, and the suspension was sonicated for 120 min. Then, after NF (1 cm × 2.5 cm) was placed into the suspension for 5 min, and it was taken out and dried in the air. The 3D Cu₂O/GO@NF can be obtained by electrodepositing Cu₂O on the GO@NF at –0.22 V for a definite time in 0.10 mol/L CH₃COONa and 0.02 mol/L CuSO₄ solution (pH = 6.2).

2.3. Characterizations

A Model CHI660A Electrochemistry Workstation (Chenhua Instruments, Shanghai, China) was used for the electrodeposition of Cu₂O. A three-electrode system was utilized, where a standard saturated calomel electrode served as the reference electrode, a platinum wire electrode as the auxiliary electrode, and GO@NF as the working electrode. Scanning electron microscopy (SEM) and energy dispersive spectrum (EDS) measurements were carried out with a scanning electron microscope (JEOL JSM-6700 F, Japan). Transmission electron micrographs were recorded on a transmission electron

microscope (TEM; Tecnai G2F20 S-Twin, FEI, USA). Powder X-ray diffraction (XRD) measurements were carried out with a Rigaku X-ray diffractometer (Ricoch Company Ltd., Tokyo, Japan). The UV–vis absorption spectra of HPAM were found on a UV–vis spectrophotometer (UV-2600, Shimadzu Corporation, Japan). Photoluminescence (PL) spectra were acquired by a Lumina Fluorescence Spectrometer (Thermo Scientific, USA). The visible light was provided by the cold light source lamp (9W, Huashuo Lighting Technology Co., Ltd., China).

2.4. Measurement of HPAM concentration

The concentration of HPAM was measured according to Scoggins and Miller [26]. In brief, 50 mL of HPAM solution were prepared and adjusted its pH value (pH = 5) with CH₃COONa–CH₃COOH buffer solution. Subsequently, 1 mL of Br₂/KBr solution was dripped into the HPAM solution and reacted for 10 min. Then, 5 mL of sodium formate solution (1.0 wt%) was added and reacted for 5 min. Then, 5 mL of starch–CdI₂ solution was added into the mixture and reacted for 20 min. At the last, the absorbance of the solution was measured by spectrophotometer at maximum absorption wavelength 567 nm with the reference of deionized water (Fig. 1(a)). A calibration curve was obtained in the same condition. The linear calibration curve is $A = 0.00251c + 0.3964$ ($R = 0.9981$) up to 100.0 mg/L (Fig. 1(b)).

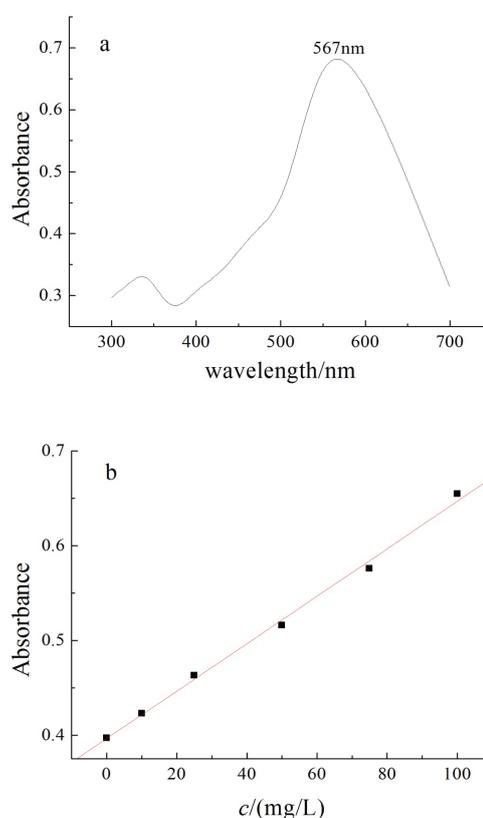


Fig. 1. Absorption spectrum of PAM (a) and a linear calibration curve (b).

2.5. Evaluation of photocatalytic performances

The photocatalytic activities of 3D Cu₂O/GO@NF composite were examined through degradation of HPAM. The 3D Cu₂O/GO@NF composite was placed into 200 mg/L HPAM aqueous solution. Then, the dispersion was kept in dark for 60 min under magnetic stirring to reach the adsorption–desorption equilibrium. HPAM concentrations after irradiation for a definite time were measured. For comparison, the reactions were conducted in the presence of NF or GO@NF and in the absence of any catalyst. The degradation rate of HPAM was obtained by using Eq. (1):

$$R\% = \frac{C_0 - C_t}{C_0} \quad (1)$$

where C_0 and C_t are, respectively, initial concentration and concentration at a definite time. The photodegradation of HPAM follows pseudo-first-order kinetics, which can be reflected in using Eq. (2):

$$\ln\left(\frac{C}{C_0}\right) = -kt \quad (2)$$

where k (min⁻¹) is the degradation rate constant.

3. Results and discussion

3.1. SEM and TEM analysis

SEM and EDS images result of Cu₂O/GO@NF composite are shown in Fig. 2. From Fig. 2(a), 3D, porous, and cross-linked grid structure of NF can be clearly observed. From Fig. 2(b), it is obvious that the skeleton of NF is covered by Cu₂O and GO. From Fig. 2(c), it can be seen that regular octahedral Cu₂O crystals were electrodeposited uniformly on the surface of GO@NF. Cu, O, Ni, and C peaks can be found in the EDS (Fig. 2(d)), which preliminarily confirmed the formation of Cu₂O/GO@NF.

Fig. 3 shows the TEM images of GO and Cu₂O/GO. From Fig. 3(a), the thin layer of GO with some wrinkles can be seen clearly. From Fig. 3(b), it is seen that Cu₂O particle is distributed on the graphene surface. These results further affirmed the successful preparation of Cu₂O/GO.

3.2. XRD analysis

XRD patterns of GO@NF and Cu₂O/GO@NF are shown in Fig. 4. Phase peaks at $2\theta = 36.5^\circ$ and 42.4° correspond to (111) and (200) planes of the Cu₂O crystal, respectively (JCPDS no. 78-2076). The two characteristic peaks at $2\theta = 44.4^\circ$ and 51.8° in the XRD pattern are from the Ni foam (JCPDS no. 65-2865). The absence of diffraction peaks of carbon species is attributed to the low amount and the relatively low diffraction intensity of GO [27].

3.3. PL analysis

The PL analysis can often be used to investigate the extent of the separation of photoinduced electron–hole pairs

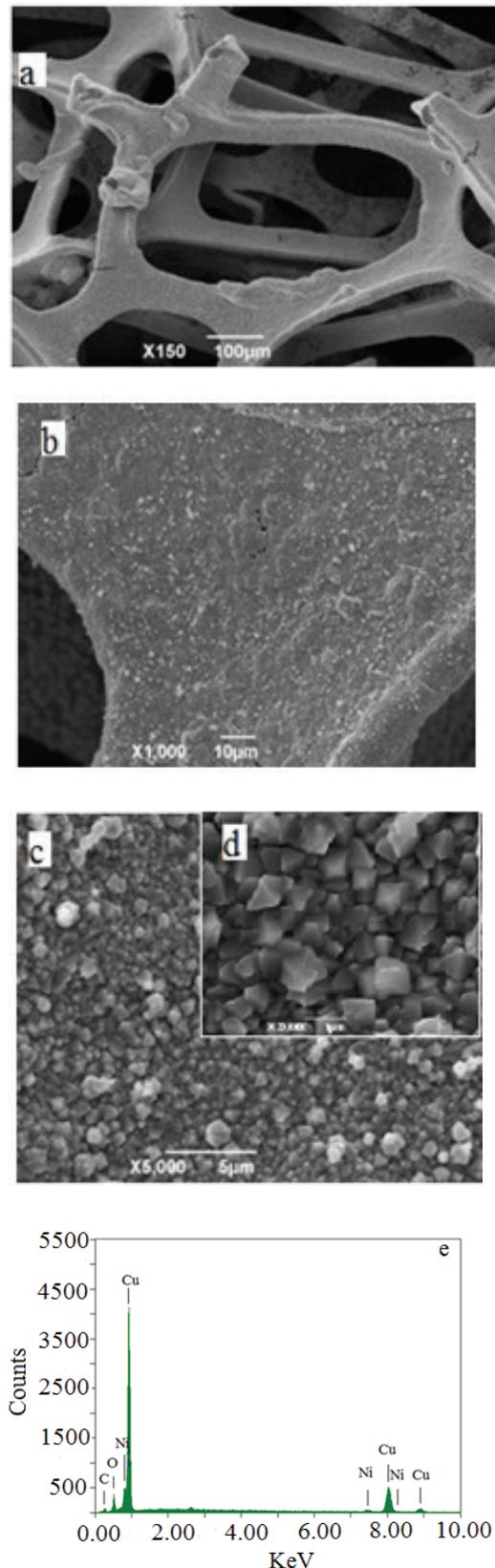


Fig. 2. SEM images of Cu₂O/GO@NF with different magnification (a) 150×, (b) 1,000×, (c) 5,000×, (d) 20,000×, and (e) EDS image of Cu₂O/GO@NF.

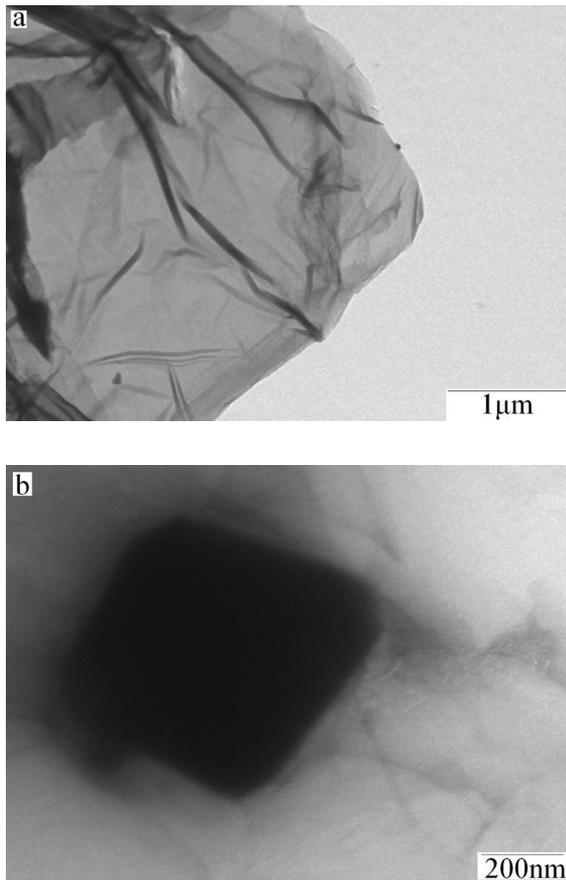


Fig. 3. TEM images of GO (a) and Cu₂O/GO (b).

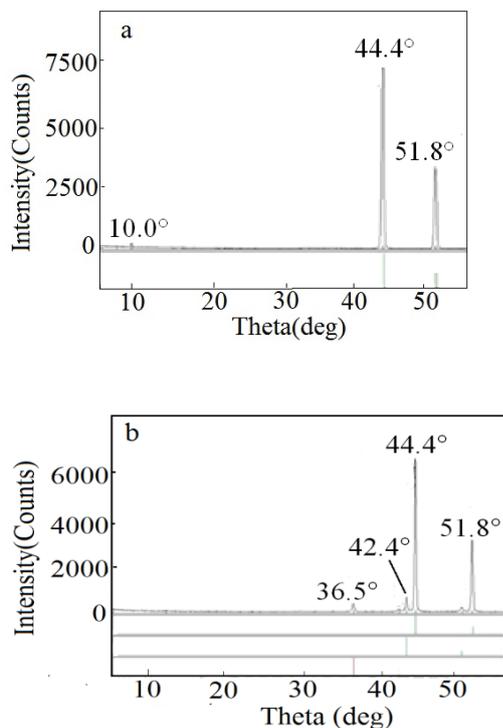


Fig. 4. XRD patterns of (a) GO@NF and (b) Cu₂O/GO@NF.

within an activated photocatalyst [28]. PL arises from the photons, which are produced by the recombination process of electrons and holes after being irradiation [29]. As shown in Fig. 5, NF which was excited at 290 nm showed a typically extensive emission peak at 342 nm. When GO was inserted in the NF, PL intensity decreased. As Cu₂O was electrodeposited on the GO@NF, a significant decrease can be observed at the emission wavelength of 342 nm, which indicated that the recombination of photoinduced electron-hole pairs was inhibited greatly due to the superior electron acceptor ability of the 3D structures, electrical conductivity of Cu₂O/GO@NF.

3.4. Optimization of photocatalytic conditions for Cu₂O/GO@NF

3.4.1. Effect of electrodeposition time of Cu₂O

It is important to control the accounts of Cu₂O on the GO@NF. The accounts of Cu₂O on the GO@NF can be changed by adjusting the electrodeposition time of Cu₂O. In Fig. 6, when H₂O₂ was absent, it can be seen that Cu₂O/GO@NF exhibited excellent photocatalytic activity under visible light irradiation compared with GO@NF and NF,

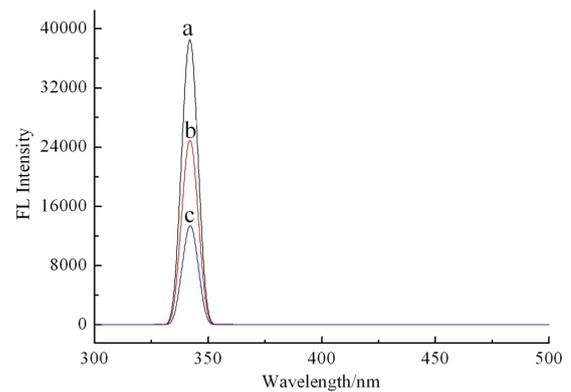


Fig. 5. PL spectra of NF (a), Cu₂O/GO (b), and Cu₂O/GO@NF (c).

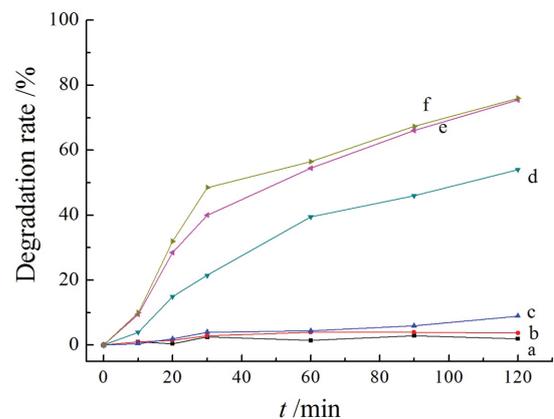


Fig. 6. The effect of electrodeposition time of Cu₂O on the photocatalytic degradation of HPAM (a) without photocatalyst, (b) NF, (c) GO@NF, (d) Cu₂O/GO@NF under the electrodeposition of 30 min, (e) Cu₂O/GO@NF under the electrodeposition of 60 min, and (f) Cu₂O/GO@NF under the electrodeposition of 120 min.

which suggested a synergetic effect between Cu_2O and GO. However, when electrodeposition time of Cu_2O was beyond 60 min, the degradation rate can reach the maximum value up to 76% at 2 h, which indicated the best electrodeposition time of Cu_2O was 60 min.

3.4.2. Effect of H_2O_2 dosage

Fig. 7 shows the effect of H_2O_2 dosage on the photocatalytic degradation of HPAM. From Fig. 7, it can be seen that $\text{Cu}_2\text{O}/\text{GO@NF}$ with H_2O_2 produced a significant acceleration for the photocatalytic degradation of HPAM, which suggested a synergetic effect between $\text{Cu}_2\text{O}/\text{GO@NF}$ and H_2O_2 . The reason was that H_2O_2 can react with the electrons of the conduction band of Cu_2O and also produce hydroxyl radicals which were then available to attack HPAM (Eqs. (3)–(7)). However, it should be noted that when the concentration of H_2O_2 was over 18 mol/L, the degradation rate of HPAM decreased. It can be explained that excess H_2O_2 can lead to a decrease in the number of hydroxyl radicals in the solution (Eqs. (8) and (9)) [30]. 18 mol/L was selected as the best H_2O_2 dosage.

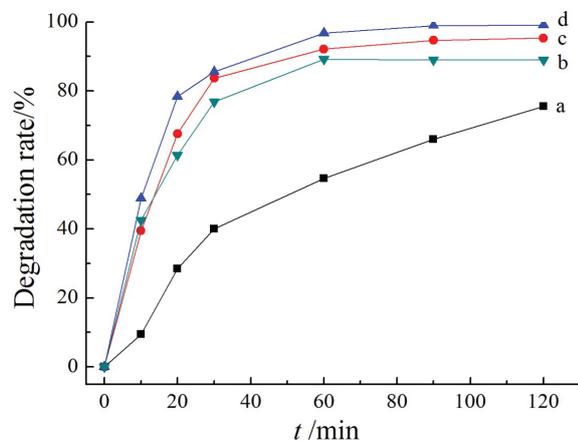
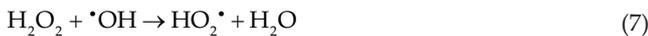
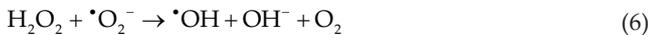
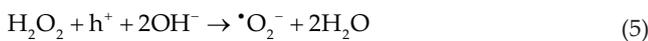
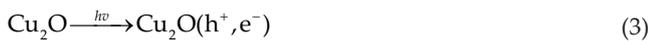


Fig. 7. The effect of H_2O_2 dosage on the photocatalytic degradation of PAM (a) 0 mmol/L H_2O_2 , (b) 9 mmol/L H_2O_2 , (c) 18 mmol/L H_2O_2 , and (d) 24 mmol/L H_2O_2 .

3.4.3. Effect of initial HPAM concentration

From Fig. 8, it can be observed that the degradation rate of HPAM decreased with increasing initial HPAM concentration in the presence of $\text{Cu}_2\text{O}/\text{GO@NF}$ and 18 mmol/L H_2O_2 . Since the number of photons generated and the photocatalyst dosage were constant, the same amount of hydroxyl radicals can be produced in the tests. Hence, an increase in HPAM concentration can result in a decrease in the degradation rate.

3.5. Stability of the $\text{Cu}_2\text{O}/\text{GO@NF}$

The stability of the $\text{Cu}_2\text{O}/\text{GO@NF}$ was investigated by the cyclic use for the degradation of HPAM for 2 h under visible light irradiation with 18 mol/L H_2O_2 . The results are presented in Fig. 9. In repeated experiments, $\text{Cu}_2\text{O}/\text{GO@NF}$ was easily recycled by simple washing without any treatment in this process. As shown in Fig. 9, it did not exhibit any significant loss of activity after seven successive cycles, which confirmed the $\text{Cu}_2\text{O}/\text{GO@NF}$ was stable during the photocatalytic degradation process.

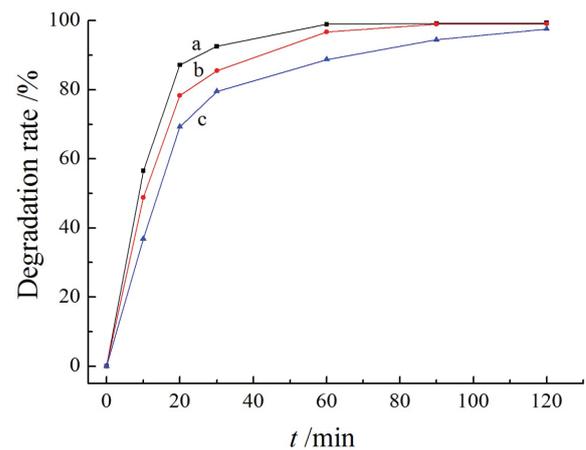


Fig. 8. The effect of initial HPAM concentration on the photocatalytic degradation (a) 100 mg/L HPAM, (b) 200 mg/L HPAM, and (c) 300 mg/L HPAM.

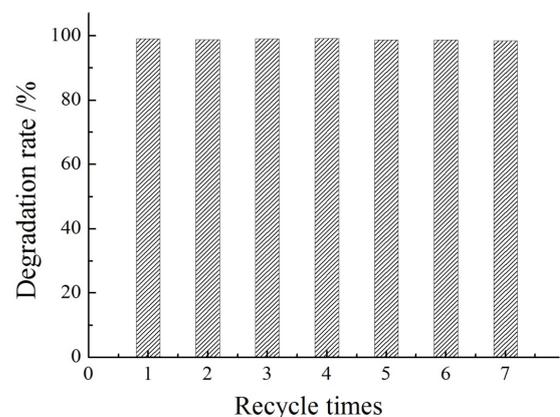


Fig. 9. Cyclic uses of $\text{Cu}_2\text{O}/\text{GO@NF}$ in the photocatalytic degradation of HPAM.

Table 1
Water quality indexes of the oilfield wastewater

Parameter	Average value	Parameter	Average value
Total suspended solids (mg/L)	117	Mg ²⁺ (mg/L)	655.8
pH	6.7	Fe ³⁺ (mg/L)	77.4
Cl ⁻ (mg/L)	20,638.8	Fe ²⁺ (mg/L)	94.2
Ca ²⁺ (mg/L)	6,040.6	HCO ₃ ⁻ (mg/L)	1,046.0

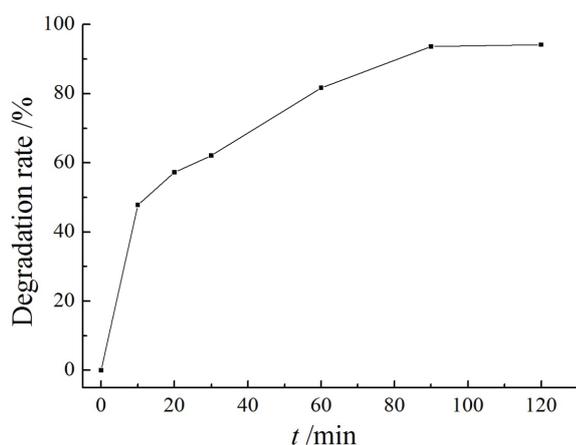


Fig. 10. The photocatalytic degradation of HPAM in the oilfield wastewater.

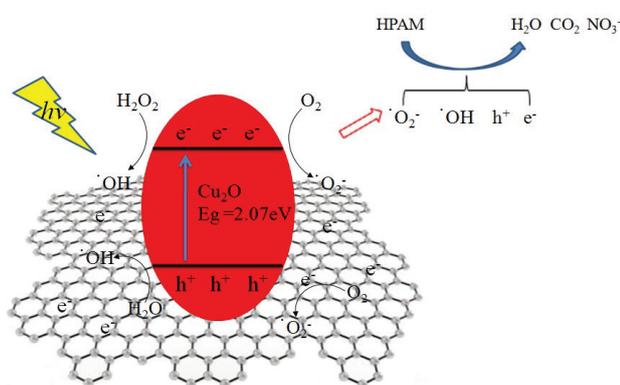


Fig. 11. The proposed mechanism for the photocatalytic degradation of HPAM under visible light irradiation.

Table 2
Comparison with other methods for the degradation of HPAM

Pollutants	Degradation method	Time	Degradation rate (%)	Reference
HPAM	Photodegradation over W/Mo codoped BiVO ₄	3 h	43	[31]
HPAM	Photoelectrocatalytic degradation with Au/TiO ₂	3.5 h	43.84	[32]
HPAM	Biodegradation	3 d	79.4	[33]
HPAM	Mechanical degradation	Unmentioned	42	[34]
HPAM	ZEA advanced oxidation and aerobic biological degradation	43 h	96	[35]
HPAM	Photoelectrocatalytic degradation by Cu ₂ O/GO@NF and H ₂ O ₂	2 h	94	This work

3.6. Photocatalytic degradation of HPAM in oilfield wastewater

The oilfield wastewater was produced in Changqing Oilfield. Its quality is shown in Table 1. Fig. 10 shows the curve of the degradation of HPAM in the oilfield wastewater which contained 92.3 mg/L HPAM under visible light irradiation with 18 mol/L H₂O₂. Fig. 10 shows that comparing with the degradation of HPAM in distilled water, the degradation rate of HPAM in oilfield wastewater was lower. The reason may be that the suspended matters and high concentration of ions reduced the visible light absorption of Cu₂O/GO@NF. However, the degradation rate maintained still at a high level which was 94%. So this technique was capable of the treatment of the oilfield wastewater containing HPAM.

Based on these results, the possible mechanism for photocatalytic degradation of HPAM was proposed over Cu₂O/GO@NF under visible light irradiation in Fig. 11 [2,17]. Cu₂O can be excited under the visible light to produce h⁺ and e⁻. e⁻ can react with H₂O₂ and O₂ to generate ·OH and superoxide radical anions (·O₂⁻), respectively. h⁺ can combine with H₂O to produce ·OH. These reactive radical species of ·O₂⁻, ·OH, h⁺, and e⁻ can degrade HPAM into NO₃⁻, H₂O, and CO₂.

3.7. Comparison with other methods for the degradation of HPAM

Comparison with other methods for the degradation of HPAM is listed in Table 2. From Table 2, it can be seen that the degradation rate or degradation time was superior to the literatures, which showed the perfect photocatalytic activity of Cu₂O/GO@NF and satisfactory performance for the photocatalytic degradation of HPAM. So, Cu₂O/GO@NF had the potential application for the photocatalytic degradation of HPAM in the oilfield wastewater.

4. Conclusions

As-prepared 3D Cu₂O/GO@NF composite exhibited high photocatalytic activity of HPAM under the visible light. Cu₂O was a visible light active ingredient of Cu₂O/GO@NF, in which porous GO@NF contributed to enhance the electron-hole separation for the improvement of the photocatalytic activity of Cu₂O. The synergetic effect between Cu₂O and H₂O₂ was found to enhance the degradation rate obviously. Optimal conditions for the photocatalytic degradation of 200 mg/L HPAM are 60 min of the electrodeposition time of Cu₂O, 18 mmol/L of H₂O₂ and 120 min of visible light irradiation. In addition, 3D Cu₂O/GO@NF composite exhibited an outstanding stability after seven recycles. Therefore, Cu₂O/GO@NF can be a good candidate for application in environmental purification.

Acknowledgments

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