

Evaluating the hydrothermal synthesis of quasi-one-dimensional TiO₂ nanomaterials for the photocatalysis of selected organic chemicals

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ABSTRACT

Quasi-one-dimensional (Q1D) titanium dioxide (TiO₂) nanomaterials have attracted attention in photocatalytic applications because of their high oxidative potential coupled with increasing active sites. In this study, Q1D TiO₂ samples with different phase structure, crystal size, and specific surface area were produced using a hydrothermal method by varying the reaction conditions (temperature, alkaline concentration, and the TiO₂ precursor concentration). A three-factor three-level Box–Behnken design (BBD) with three replicates (15 conditions) at the center point was employed to evaluate and optimize the hydrothermal synthesis factors in terms of photocatalysis of rhodamine B (RhB), phenol, methyl orange, and methylene blue. The BBD demonstrated that the temperature and the NaOH concentration significantly affected the Q1D TiO₂ crystal size, phase structure, bandgap, and photocatalytic activity. A reduce temperature at 120°C and a low NaOH concentration at 5 M were favorable in producing a biphasic anatase–rutile structure with optimum photocatalytic activity. Under a higher temperature of 190°C and with ≥ 10 M NaOH concentration, the presence of TiO₂-B phase resulted in the lowest photocatalytic activity.

Keywords: TiO₂ nanomaterials; Photocatalysts; Hydrothermal synthesis; Statistical optimization; Box–Behnken design (BBD)

1. Introduction

Titanium dioxide (TiO₂) is a widely studied and efficient photocatalyst for degrading organic pollutants [1–3]. The TiO₂ photocatalytic properties are strongly dependent on properties such as phase structure, crystal size,

and specific surface area (SSA) [4–6]. Structural forms such as nanoparticles, nanotubes, and nanosheets are also known to impact the photocatalytic properties [7]. Based on experimental and theoretical studies, researchers have reported the following photocatalytic activity trend: nanosheet > nanotubes > nanoparticles [7]. In studies with TiO₂ nanoparticles and quasi-one-dimensional (Q1D) TiO₂

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nanomaterials such as nanowires, nanorods, and nanotubes [8], enhanced Q1D TiO₂ photocatalytic activity was attributed to higher SSA [9–13]. Among the different approaches used to synthesize Q1D TiO₂, the alkaline hydrothermal method is relatively simple for producing Q1D TiO₂ with higher SSAs of approximately 400 m² g⁻¹ and diameters ranging from 5 to 200 nm [14–17]. Hydrothermal synthesis factors such as reaction temperature and the TiO₂:NaOH molar ratio can significantly affect the Q1D TiO₂ phase structure, crystal size, and SSA [14,16]. However, the impact of individual factor and factors in combination on the photocatalytic characteristics of Q1D TiO₂ have not been addressed in the past studies.

Numerous studies have employed the hydrothermal processes to produce Q1D TiO₂ for photocatalytic applications [9–11,18–22]. Evidence from many studies have shown improved photocatalytic activities for Q1D TiO₂ synthesized under different hydrothermal synthesis factors when compared with TiO₂ nanoparticles [9,10,21,22]. Recently, Kuo et al. [23] reported that 1% Pt/TiO₂ nanotubes (TNTs) synthesized at a relatively low temperature were 20% more effective in producing H₂ gas from ethanol when compared with a 1% Pt/TiO₂ nanoparticle photocatalyst using ultraviolet (UV) light. Perera et al. [10] synthesized reduced graphene oxide (RGO)-TNTs composites using a one-step alkaline hydrothermal process. These researchers reported Q1D TiO₂ such as TNT were homogeneously dispersed between RGO sheets with the composites showing significant improvement in the photocatalysis of malachite green dye under UV light when compared with TiO₂ nanoparticles [10]. However, these and other researchers did not address the impact of hydrothermal synthesis factors on Q1D TiO₂ photocatalytic activities [9–11,18–23].

The first objective of this study was to employ a three-factor and three-level Box–Behnken design (BBD) to evaluate the effects of selected hydrothermal process conditions such as temperature, the NaOH concentration, and the TiO₂ precursor concentration on the photocatalytic activity of Q1D TiO₂ using rhodamine B (RhB). The second objective was to access the impact of the selected hydrothermal conditions on the crystal phase, crystal size, SSA, and bandgap. The third objective was to develop and use the BBD model to predict the optimized hydrothermal conditions for the photocatalysis of RhB. The final objective was to evaluate the photocatalysis of other organic chemicals such as phenol, methyl orange (MO), and methylene blue (MB) using the optimized Q1D TiO₂.

2. Experimental

2.1. Preparation of the Q1D nanometric TiO₂ photocatalyst

Q1D TiO₂ photocatalyst was prepared by homogeneously mixing a specified quantity of TiO₂ nanoparticles (Aeroxide TiO₂ P25, Evonik Corporation, Parsippany, New Jersey) with 70 mL of a NaOH solution. Tables 1 and 2 list the reaction temperature, NaOH concentration, and TiO₂ concentration for hydrothermal process. The mixture was poured into a 100 mL Teflon® capped container. The Teflon® container was placed into a stainless-steel bomb, capped and heated to a desired temperature for 24 h and subsequently, cooled to room temperature. The resulting product was centrifuged

Table 1
Levels of the selected hydrothermal synthesis factors

Levels	Factors		
	A	B	C
	T (°C)	NaOH (M)	TiO ₂ (g·L ⁻¹)
-1	120	5	14
0	150	10	43
1	190	15	100

Note: T, NaOH, and TiO₂ represent temperature, NaOH, and TiO₂ concentration, respectively.

and rinsed with 0.1 M HCl solution. The white paste was repeatedly washed (five times) with deionized water and calcinated at 400°C for 2 h to produce Q1D TiO₂ [23]. The hydrothermal conditions for temperature, NaOH and TiO₂ concentrations are shown in Table 1.

2.2. Characterization studies

The morphology and crystal size of the samples were recorded using scanning electron microscopy (SEM) (JEOL, Japan) and high-resolution transmission electron microscopy (HRTEM) (300 kV, JEOL 3010, Japan). X-ray diffraction (XRD) analysis of the samples was performed using an X-ray diffractometer (Rigaku, MI) equipped with Cu K_α radiation source. Raman analysis was performed using an Alpha300 RA argon laser Raman spectrometer (WITec, Germany) at an excitation wavelength set at 532 nm. UV-Vis spectra analysis was performed using a Cary 300 UV-Vis (Agilent Technologies, Santa Clara, CA). Nitrogen adsorption-desorption isotherms were determined at 77 K with a Micromeritics ASAP 2020 Brunauer–Emmett–Teller (BET) analyzer (Micromeritics Instrument, Norcross, GA).

2.3. Photocatalysis of selected organic chemicals

The photocatalytic experiments were conducted using quartz tubes (25 mm ID × 250 mm length) (Technical Glass Products Inc., Painesville, OH) sealed with aluminum crimp caps and Teflon® lined rubber septa. The sealed photocatalytic reaction tubes were placed in a modified Rayonet RPR-100 UV photocatalytic chamber (Southern New England Ultraviolet Co., Branford, CT). The chamber was installed with 16 monochromatic (300 nm) UV lamps (Southern New England Ultraviolet Co., Branford, CT) on the outer perimeter of the reactor with a rotating inner carousel as described in a previous study by Ray et al. [24]. The quartz tubes in triplicates were placed on the rotating carousel and the reaction mixture was magnetically stirred to maintain the photocatalyst in suspension, minimize particle agglomeration and mass transfer limitation. The average intensity of irradiance emitted from the lamps was 9 mW cm⁻². The light intensity was measured using a light intensity meter equipped with a 300 nm UV sensor (UV Process Supply, Chicago, IL). The reactor temperature was maintained at 37°C ± 2°C.

The reaction mixture consisted of 100 mg L⁻¹ of the photocatalysts and a model chemical at a specific concentration.

Table 2
Design matrix for the hydrothermal synthesis factors and responses (apparent reaction rate constant) at different factor levels

Sample #	Factors			Response				Phase	Mean crystal size L (nm)
	T (°C)	NaOH (M)	TiO ₂ (g L ⁻¹)	Apparent reaction rate constant (k) (min ⁻¹)					
	k ₁	k ₂	k ₃	Average k					
1	120	5	43	0.4378	0.4137	0.4165	0.4227 ± 0.0107	A + R	9.3 ± 0.1
2	190	5	43	0.3114	0.2895	0.2897	0.2962 ± 0.0102	A	21.6 ± 0.2
3	120	15	43	0.1746	0.1734	0.1629	0.1703 ± 0.0053	A	19.7 ± 0.2
4	190	15	43	0.0938	0.0945	0.0926	0.0936 ± 0.0007	A + B	58.9 ± 0.5
5	120	10	14	0.2572	0.2565	0.265	0.2596 ± 0.0039	A	18.1 ± 0.1
6	190	10	14	0.1204	0.1196	0.1114	0.1171 ± 0.0041	A + B	46.6 ± 0.3
7	120	10	100	0.1872	0.1841	0.1783	0.1832 ± 0.0037	A	17.6 ± 0.1
8	190	10	100	0.1271	0.1287	0.1246	0.1268 ± 0.0017	A + B	48.5 ± 0.6
9	150	5	14	0.2536	0.2625	0.2546	0.2569 ± 0.0039	A	16.8 ± 0.2
10	150	15	14	0.1627	0.1649	0.1834	0.1703 ± 0.0093	A	57.7 ± 0.4
11	150	5	100	0.1975	0.2000	0.2003	0.1993 ± 0.0013	A	21.2 ± 0.2
12	150	15	100	0.1559	0.1604	0.1413	0.1525 ± 0.0081	A	18.7 ± 0.2
13	150	10	43	0.1962	0.1819	0.1939	0.1906 ± 0.0062	A	19.6 ± 0.3
14	150	10	43	0.2144	0.2058	0.1958	0.2062 ± 0.0076	A	19.7 ± 0.2
15	150	10	43	0.2192	0.2306	0.2062	0.2187 ± 0.0099	A	20.6 ± 0.2

Note: T, NaOH, and TiO₂ represent temperature, NaOH, and TiO₂ concentration. A, R, and B correspond to anatase, rutile, and TiO₂-B, respectively.

The chemicals examined in the study include RhB (95%), phenol (99.5%), MO (85%), and MB (82%). All chemicals used in the photocatalysis study were purchased from Sigma-Aldrich (ON, Canada). The concentration of RhB, MO, phenol, and MB in the reaction mixture was 10, 20, 20, and 10 mg L⁻¹, respectively. The reaction mixture (50 mL) containing a specific chemical and photocatalyst was ultrasonicated for 15 min and left under dark conditions with magnetic stirring for 1 h to establish an adsorption–desorption equilibrium. The reaction mixture in quartz tubes was thereafter exposed to UV light for a specific duration. The duration of exposure to UV was maintained at 15 min for all experiments. A fixed amount of the reaction mixture (5 mL) was withdrawn at specific time intervals (of 3–5 min). The sample was centrifuged (5,000 rpm for 10 min) and filtered using a 0.1 μm polyvinylidene difluoride filter (Sigma-Aldrich, Oakville, ON) to separate the photocatalyst from the chemical in solution. The residual chemical concentration (C) in the filtrate was determined by measuring the optical absorbance at 554, 464, and 664 nm for RhB, MO, and MB, respectively, using a UV-Vis spectrophotometer. The detection limit for RhB, MO, and MB was 1 μg L⁻¹. The residual phenol concentration was determined using a high-performance liquid chromatograph (Dionex Ultimate 3000, Sunnyvale, CA) equipped with a UV-Vis photodiode array detector set at 274 nm and configured with an Acclaim C18 – 3 μm–2.1 mm (ID) × 100 mm (length) column (Dionex, Sunnyvale, CA). The analysis was conducted at 45°C with an acetonitrile–water mixture (1:4) eluent (Fisher Scientific, Ottawa, ON) at a flow rate set at 0.4 mL min⁻¹ as described in an earlier study [24]. The phenol detection limit was 5.0 μg L⁻¹. The residual concentration of the chemical was used to determine the reaction rate of decoloration or

disappearance, termed hereafter as the apparent reaction rate. The apparent reaction rate was modeled using a pseudo-first-order rate equation (1) [24–27].

$$\frac{-dC}{dt} = kC \quad (1)$$

where k is the apparent reaction rate constant (min⁻¹), C is the organic chemical concentration (mg L⁻¹), and $-dC/dt$ is the pseudo-first-order reaction rate.

2.4. Experimental design and statistical analysis

A three-factor three-level BBD was used to determine the experimental conditions for hydrothermal synthesis of the Q1D TiO₂ photocatalyst capable of maximizing the apparent reaction rate constant (min⁻¹). Accordingly, the apparent reaction rate constant (min⁻¹) was selected as a response variable and RhB was selected as a model chemical for the optimization study. The hydrothermal conditions for synthesis of Q1D TiO₂, namely temperature (°C), NaOH concentration (M), and TiO₂ concentration (g L⁻¹) were the selected experimental factors for the optimization study. Each experimental factor was varied at a low level (designated as -1), a central level (designated as 0), and a high level (designated as +1) (Table 1). The method is defined with three center points and 12 experimental points with three replicates under each condition (Table 2). A full quadratic model was evaluated for the response function and the apparent reaction rate constant (min⁻¹) was analyzed statistically using Minitab 15 (Minitab Inc., State College, PA). Three experiments (triplicates) designated as #13 to #15 under the same conditions were performed at the center points to evaluate the magnitude of error in the experimental analysis.

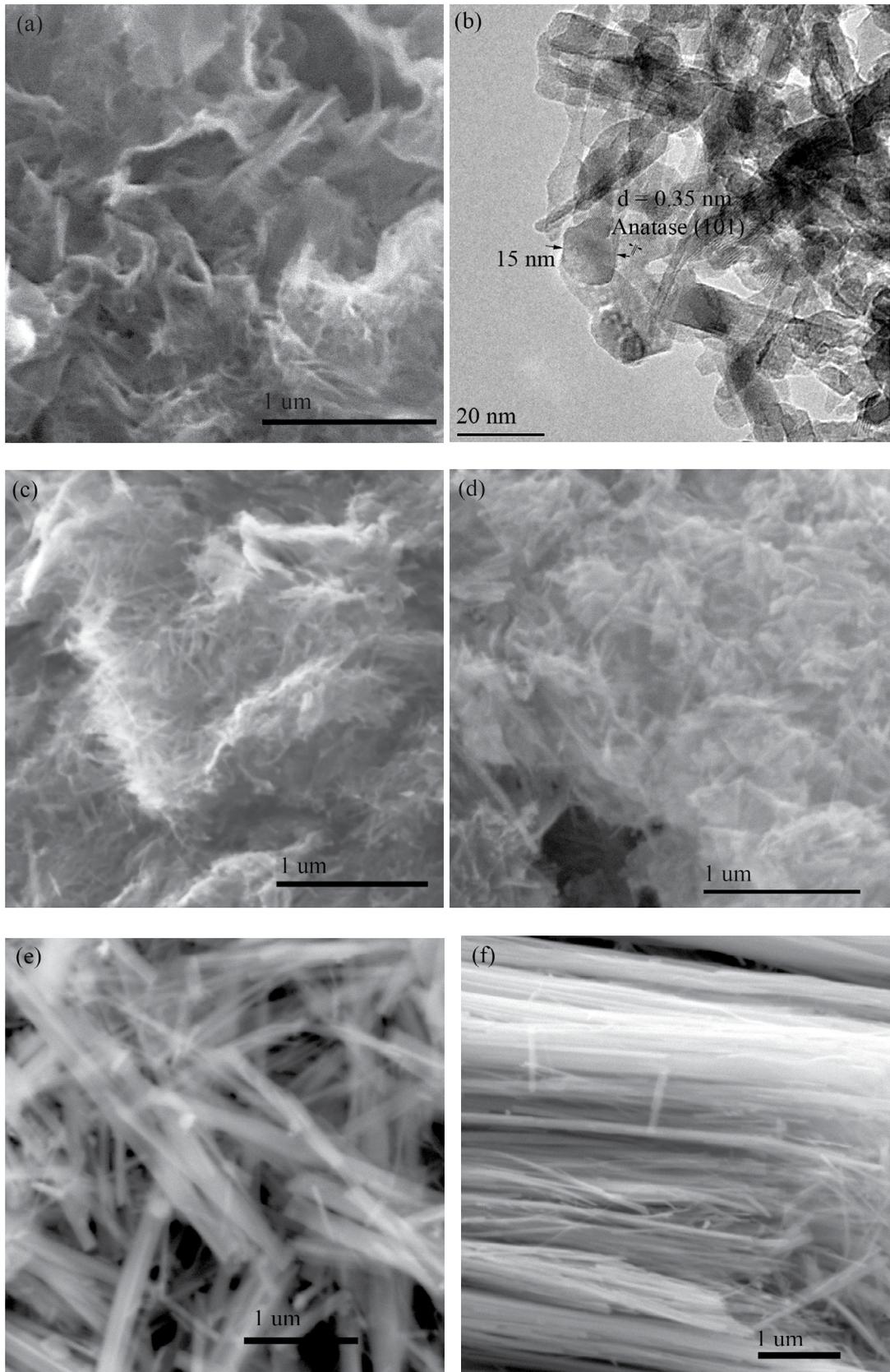


Fig. 1. continued

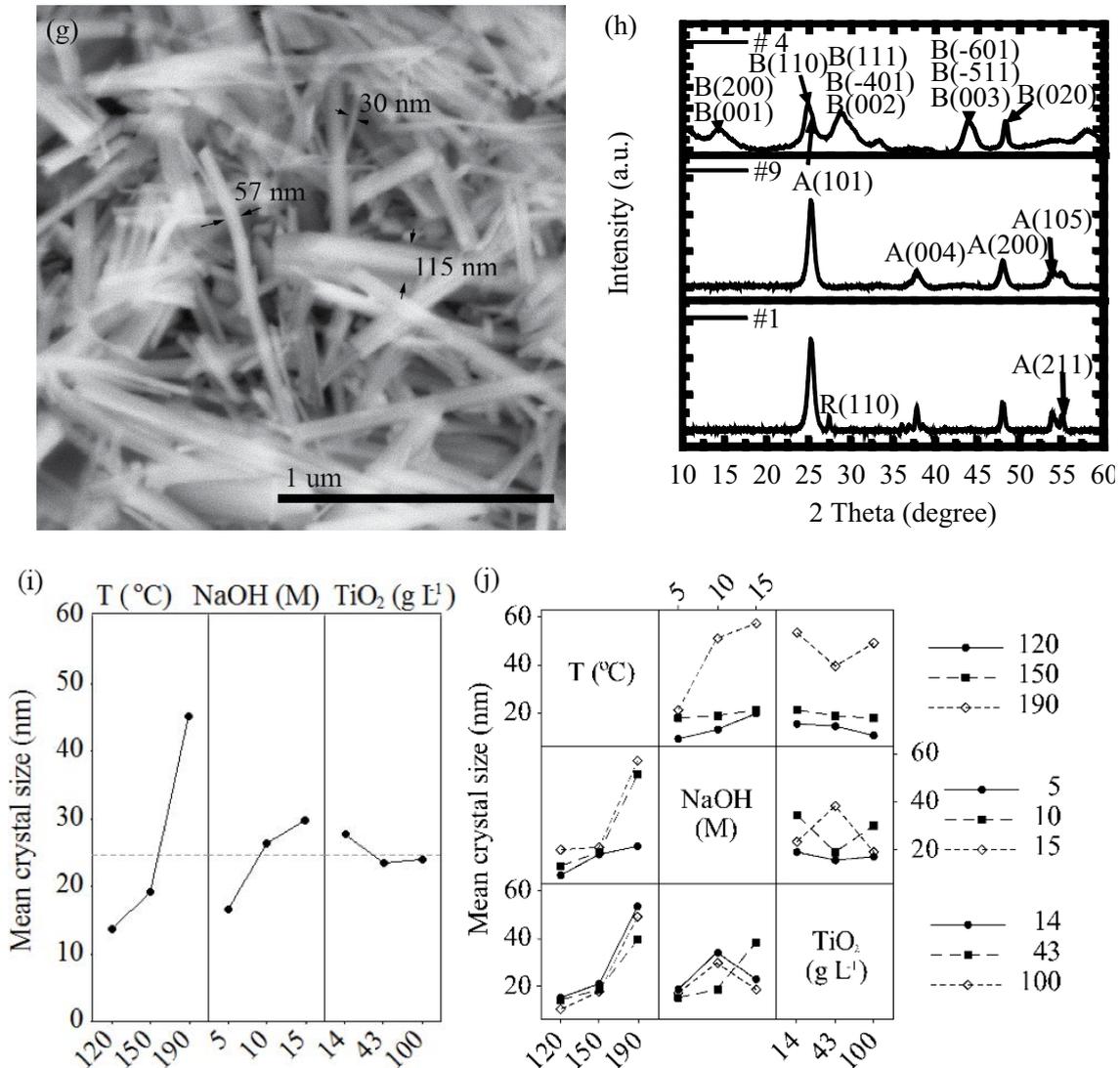


Fig. 1. Morphology, crystal phase, and crystal size of samples: (a) SEM image for sample #9: 150°C, 5 M NaOH, and 14 g L⁻¹ TiO₂, (b) TEM image for sample #9, (c) SEM image for sample #2: 190°C, 5 M NaOH, and 43 g L⁻¹ TiO₂, (d) SEM image for sample #1: 120°C, 5 M NaOH, and 43 g L⁻¹ TiO₂, (e) SEM image for sample #6: 190°C, 10 M NaOH, and 14 g L⁻¹ TiO₂, (f) SEM image for sample #8: 190°C, 10 M NaOH, and 100 g L⁻¹ TiO₂, (g) SEM image for sample #4: 190°C, 15 M NaOH, and 43 g L⁻¹ TiO₂, (h) XRD pattern for samples #1, #4, and #9, (i) main effect of hydrothermal factors on the crystal size of Q1D TiO₂, and (j) interaction plots for the effect of different factors on crystal size of Q1D TiO₂.
 Notes: Synthesis parameter details are listed in Table 2. The A(101) peak is positioned on the shoulder. A, R, and B represent anatase, rutile, and TiO₂-B, respectively.

3. Results and discussion

3.1. Q1D TiO₂ physical properties: crystal size, SSA, phase, and bandgap

Significant differences in the Q1D TiO₂ phase structure, crystal size, and SSA were observed under the different hydrothermal conditions. Q1D TiO₂ SEM and HRTEM images for the selected BBD conditions are shown in Figs. 1(a)–(g). The mean diameter of 18 nm (Fig. 1(b)) for sample #9 (150°C, 5 M, and 14 g L⁻¹) with Q1D morphology (Figs. 1(a) and (b)) was smaller when compared with the diameter ranging from 30 to 115 nm for sample #6 (190°C, 15 M, and 43 g L⁻¹), #8 (190°C, 15 M, and 43 g L⁻¹), and #4 (190°C, 15 M, and 43 g L⁻¹)

(Figs. 1(e)–(g)). The image for sample #1 (120°C, 5 M, and 43 g L⁻¹) (Fig. 1(d)) shows nanorod with morphologies characteristic of containing shorter length when compared with the other samples. The data indicate the hydrothermal synthesis factors significantly impacted the Q1D TiO₂ diameter and crystal size. The crystal size was investigated using XRD data for all the samples.

XRD analysis was conducted to evaluate the impact of hydrothermal synthesis factors on the crystal size along with the crystal phase. The XRD profiles are shown in Fig. 1(h) for selected BBD samples #1, #4, and #9. The crystal size was calculated for all the samples using Scherrer equation (Eq. (2)). The phase structure and crystal size for all the samples are

Table 3
Phase structures and corresponding bandgap energies for all the BBD samples

Sample #	Phase	Bandgap energy (eV)	Mean crystal size (nm)
1	Anatase–rutile	3.06 ± 0.01	9.3 ± 0.1
2, 3, 5, 7, 9–15	Anatase	3.26 ± 0.01 – 3.30 ± 0.01	16.8 ± 0.2 – 57.7 ± 0.4
4, 6, 8	TiO ₂ -B-anatase	3.20 ± 0.01 – 3.23 ± 0.01	46.6 ± 0.3 – 58.9 ± 0.5

listed in Tables 2 and 3. The anatase [28], rutile [29,30], and TiO₂-B [23,31] phases were detected in selected samples with the anatase phase observed in all the Q1D TiO₂ samples. The temperature and NaOH concentration were significant factors affecting the Q1D TiO₂ phase structure. At a relative lower temperature (120°C) and a lower NaOH concentration (5 M), a biphasic anatase–rutile structure was observed in sample #1. Sample #1 was the only experimental design condition with the same biphasic anatase–rutile structure as TiO₂ P25 [6,29,32]. When the temperature was set at 190°C with the NaOH concentration at 10 or 15 M, the TiO₂-B phase was predominant in samples #4, #6, and #8 together with a small quantity of the anatase phase (Fig. 1 and Table 2).

The mean crystal size (L) for different hydrothermal conditions (Table 2 and Figs. 1(e) and (f)) was calculated using Scherrer equation (Eq. (2)) [33].

$$L = \frac{K\lambda}{\beta \times \cos\theta} \quad (2)$$

where K , λ , and β represent the shape factor (0.89), the wavelength of XRD radiation, and the full width at half maximum of peaks, respectively.

The data show the mean crystal size was variable with changes in the synthesis parameter settings. The synthesis temperature and NaOH concentration significantly affected the crystal size, whereas, the TiO₂ precursor concentration had a slight impact on the crystal size. Decreasing crystal size

was closely linked with lower temperatures and lower NaOH concentrations. Increasing the hydrothermal temperature from 120°C to 190°C or NaOH concentration from 5 to 15 M resulted in an increase in the average Q1D TiO₂ crystal size from 9.3 ± 0.1 to 58.5 ± 0.3 nm. This observation is consistent with work reported by Bavykin et al. [16].

The high SSA was closely linked to the small crystal sizes of the Q1D TiO₂ nanomaterial. Increasing the SSA is known to increase the photocatalytic activities [6]. Sample #1 with a small mean crystal size of 9.3 ± 0.1 nm represented a high SSA 220 ± 5 m² g⁻¹, and sample #9 with an increasing mean crystal size of 16.8 ± 0.2 nm represented a decreasing SSA of 170 ± 3 m² g⁻¹, whereas sample #4 with largest mean crystal size of 58.9 ± 0.5 nm had the smallest SSA of 40 ± 2 m² g⁻¹.

Diffuse reflectance UV-Vis spectroscopy for P25 nanoparticles and selected Q1D TiO₂ samples are shown in Fig. 2. All the samples showed a wide optical absorption below a critical value of approximately 410 nm [34]. This broad band can be assigned to the band–band electron transition of the TiO₂ nanocrystals based on its bandgap energy [29,34]. Notice with decreasing hydrothermal temperatures, the absorption band edges (Fig. 2(a)) for sample #1 with a biphasic anatase–rutile structure gradually shifted toward longer wavelengths. The data clearly indicate the ability of Q1D TiO₂ to absorb UV light increased with decreasing hydrothermal temperatures. The Kubelka-Munk function was used to transform the diffuse reflectance spectra into the corresponding absorption spectra (Fig. 2(b)) [35]. In this study, the bandgap energies for

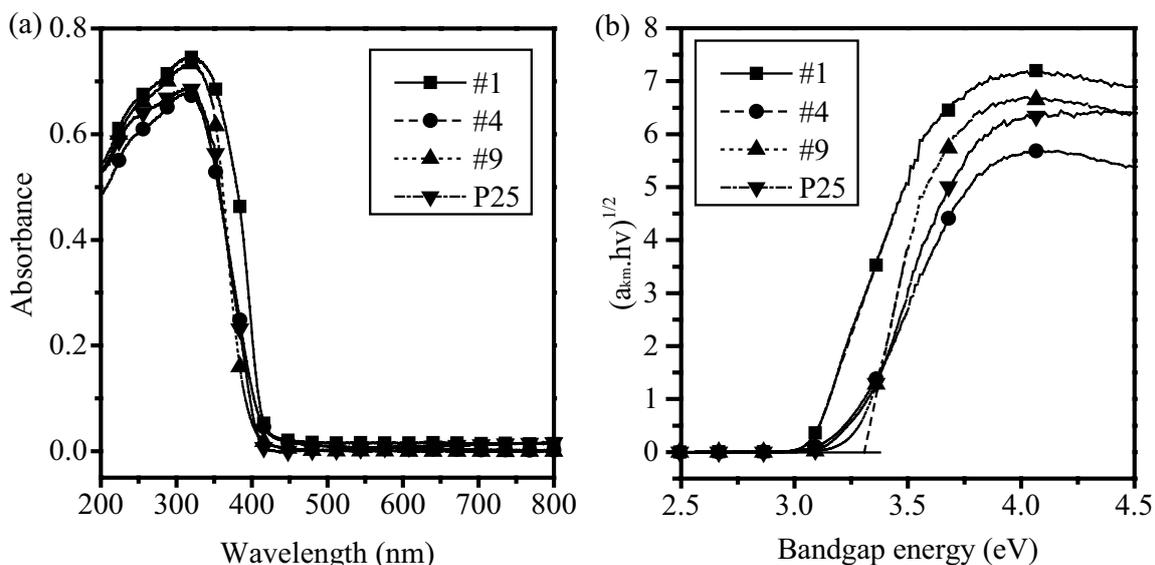


Fig. 2. Plots of (a) diffuse reflectance UV-Vis spectroscopy and (b) $(a_{\text{km}} \cdot hv)^{1/2}$ versus the energy absorbed for BBD samples (Table 2).

the 15 BBD samples ranging from 3.07 to 3.30 eV were closely related to the crystal phase (Table 3). Table 3 lists the phase structures and corresponding bandgap energies for samples #1 to #15. Pure anatase samples (e.g., sample #9) had the largest bandgap energy close to 3.30 eV [36,37]. The lower bandgap energy for the biphasic anatase–rutile (sample #1) and biphasic TiO₂-B-anatase (samples #4, #6, and #8) structures were 3.06 and 3.23 eV, respectively. Interestingly, the smaller bandgap energy of 3.06 eV for the sample #1 was due to the existence of the rutile phase with a bandgap value of 3.01 eV [30]. Sample #1 with lower bandgap energies has the ability to absorb more radiation with a subsequent enhancement in photocatalytic activities [38].

3.2. RhB photocatalysis

Under the different hydrothermal factors, the Q1D TiO₂ samples showed differences in the photocatalytic efficiency with respect to the discoloration or disappearance of RhB. Profiles for the residual RhB concentration versus time and the corresponding apparent reaction rate constant, k ($kt = -\ln(C/C_0)$), are shown in Fig. 3 for selected samples (Table S1). Control experiments were performed with P25 nanoparticles and without the P25 photocatalyst. The average apparent RhB photocatalysis rate constant value (designated as “apparent RhB k ”) was $0.0030 \pm 0.0001 \text{ min}^{-1}$ without a photocatalyst; however, with the addition of P25 nanoparticles, the average value increased to $0.3483 \pm 0.0051 \text{ min}^{-1}$. Only the Q1D TiO₂ photocatalyst synthesized under conditions designated as #1 (120°C, 5 M NaOH, and $43 \text{ g L}^{-1} \text{ TiO}_2$) showed the apparent RhB k value ($0.4227 \pm 0.0107 \text{ min}^{-1}$) larger than the value for the TiO₂ P25 photocatalyst (Table S1 and Fig. 3). The average apparent RhB k value for the sample #4 and sample #9 were 0.0936 ± 0.0007 and $0.2569 \pm 0.0039 \text{ min}^{-1}$, respectively. Depending on the hydrothermal synthesis conditions, the average apparent

reaction rate constant value, k , varied from 0.0936 ± 0.0007 to $0.4227 \pm 0.0107 \text{ min}^{-1}$ (Table 2). For sample #1, the enhanced RhB photocatalytic activity was due to the formation of the active biphasic anatase–rutile structure [6,39] with the Q1D nanostructure [9,40] synthesized under relatively lower synthesis temperature of 120°C and lower NaOH concentration of 5 M. The lowest photocatalytic activity was detected for sample #4 containing the TiO₂-B phase. Based on the apparent reaction rate constants, the hydrothermal synthesis conditions significantly affected the photocatalytic activity.

3.3. Modeling and optimization of hydrothermal synthesis

The impact of varying the hydrothermal synthesis factors, namely temperature, NaOH concentration, and the TiO₂ concentration (Fig. S1) is crucial for optimizing the Q1D TiO₂ photocatalytic activity. Optimization using a “one-factor-at-a-time” (OFAT) approach is tedious and time-consuming. Furthermore, the OFAT method is unable to account for interactions between the various hydrothermal synthesis factors. In this study, response surface methodology was utilized to evaluate the impacts of various hydrothermal synthesis factors on the Q1D TiO₂ photocatalytic activity.

A multiple regression analysis was used to develop a quadratic Eq. (3). Eq. (3) describes the apparent reaction rate constant (k) for RhB photocatalysis or the apparent RhB k as a function of the hydrothermal process factors.

$$k = 1.184 - 0.00665A - 0.0520B - 0.00102C + 0.000041AB + 0.000014AC + 0.000103BC + 0.000013A^2 + 0.001296B^2 - 0.000014C^2 \quad (3)$$

where k (min^{-1}) is the apparent RhB rate constant and A , B , and C represents the hydrothermal synthesis temperature (°C), NaOH concentration (M), and TiO₂ concentration (g L^{-1}), respectively (Table 1).

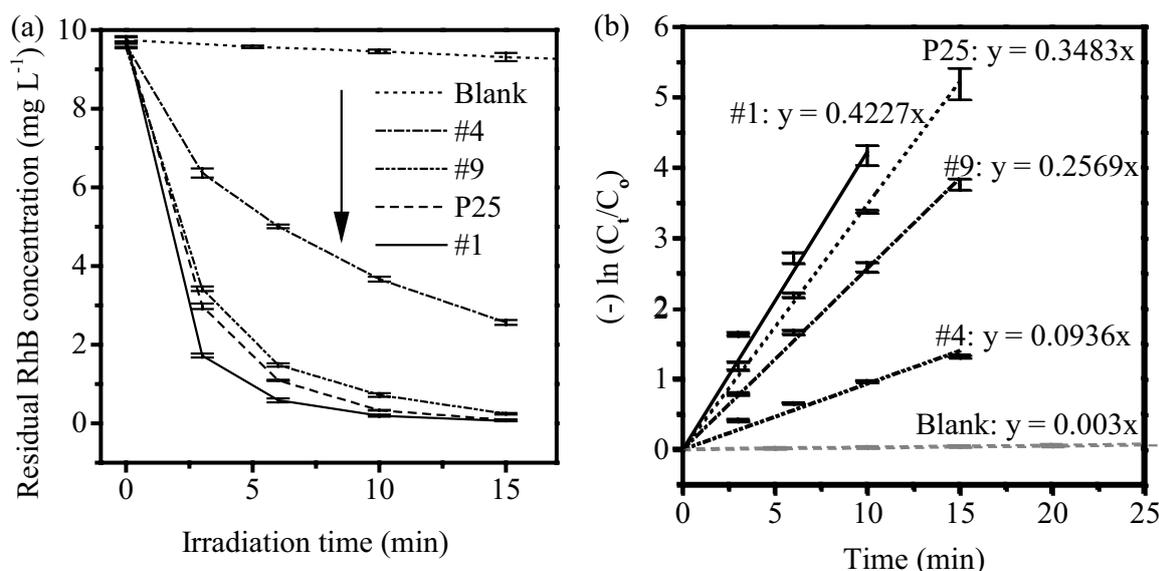


Fig. 3. RhB photocatalysis concentration profiles and kinetic plots for selected samples. (a) RhB photocatalysis concentration profiles using 300 nm UV light and (b) apparent reaction rate constant.

Note: BBD conditions are shown in Table 2. Blank represents no photocatalyst.

The three-dimensional response surface and the corresponding contour plots of experimental factors with the apparent RhB k are shown in Fig. 4. The response surface plots show interaction between temperature and NaOH concentration (Figs. 4(a) and (b)) with larger k values observed at lower temperatures and lower NaOH concentrations. The larger k value was associated with a biphasic anatase–rutile phase structure, which showed the lowest bandgap energy and smallest crystal size of 9.3 ± 0.1 nm. The enhanced photocatalytic activities of biphasic anatase–rutile were due to the increasing photogenerated holes and electrons separation between the anatase and rutile phases [6,39]. Supporting work [39] employing surface-enhanced Raman spectroscopy has shown that mixed crystal TiO₂ structures with an appropriate proportion of anatase and rutile phase is favorable towards efficient charge transfer and separation. Increasing reaction temperature and NaOH concentration was closely linked to 100% anatase phase and decreasing k values. When the temperature was set at 190°C with the NaOH concentration at 10 or 15 M, the Q1D TiO₂ containing TiO₂-B phase was correlated with a significantly low k value. The negative effect of TiO₂-B on RhB photodegradation rate is contrary to the observed positive effect of TiO₂-B reported by Zhang et al. [41].

Increasing k values were observed at lower temperatures and TiO₂ concentrations of approximately 35 g L⁻¹ (Figs. 4(c) and (d)). The photocatalytic activity of the Q1D TiO₂ structure was slightly affected by the TiO₂ precursor concentration. Enhancing the k value could be achieved at a TiO₂ concentration of 35 g L⁻¹. Interactions between the NaOH and TiO₂ concentrations (Figs. 4(e) and (f)) confirmed that a low NaOH concentration and an appropriate TiO₂ concentration of approximately 35 g L⁻¹ TiO₂ were important factors causing an increase in the k value.

Locating the region of maximum response (apparent RhB k) was conducted using the D-optimality index. Within the factor space under consideration, the D-optimality index was determined using the Minitab® software optimization function. The D-optimality index range from 0 to 1 represents the ideal and worst cases, respectively. The D-optimality plot for the apparent RhB k for all the different factors beginning from the low factor-level setting is shown in Fig. 5. A D-optimality value of 0.8990 with a maximum photocatalysis rate (response) of 0.4412 min⁻¹ was determined under conditions set at 120°C, 5 M NaOH, and 26.0 g L⁻¹ TiO₂. Additional experiments were conducted to verify the optimum k value under the optimized hydrothermal conditions at 120°C, 5 M NaOH, and 26.0 g L⁻¹ TiO₂. The predicted value was slightly underestimated when compared with the observed k of 0.4506 ± 0.0167 min⁻¹. The apparent RhB k for Q1D TiO₂ synthesized using the optimized conditions was approximately 30% larger when compared with the commercial P25.

3.4. Response surface model development

An analysis of variance (ANOVA) was employed to evaluate the model full quadratic Eq. (3) to determine the significance and adequacy of the model (Table 4). Terms with a p -value less than 0.05 are statistically significant, whereas the terms with a p -value greater than 0.05 are insignificant [42–45]. A p -value of 0 (less than 0.05) and F -value (24.46) less

than F -critical value (2.01 at 5% level of significance) for the model indicates that the quadratic model is statistically significant since most of the terms are significant. The F -value of 24.46 for model was greater than the F -critical value of 2.01 (at 5% level of significance) [42–45]. However, temperature (°C) × temperature (°C) and temperature (°C) × NaOH concentration (M) with p -value larger than 0.05 are statistically insignificant, indicating these two variables had no individual effect on the response (Eq. (3)). Statistically insignificant terms in the full quadratic model were deleted using a backward elimination method [43]. The final response surface model is designated as Eq. (4):

$$k = 0.8 - 0.002081A - 0.04479B - 0.00092C + 0.000014AC + 0.000102BC + 0.001247B^2 - 0.000023C^2 \quad (4)$$

where k (min⁻¹) is the apparent RhB photocatalytic rate constant and A , B , and C represents temperature (°C), NaOH concentration (M), and TiO₂ concentration (g L⁻¹), respectively. All the terms are statistically significant in Eq. (4).

3.5. Response surface model verification

A scatter plot of the experimental values and predicted values from the model equation demonstrated a reasonable correlation for each level (Fig. 6(a)). Assessing the adequacy of fitting the model to experimental data was conducted using the Anderson–Darling (AD) statistic. The AD statistic was employed to determine the normal distribution of the residuals (difference between the predicted and experimentally apparent photocatalysis rate constant) (Fig. 6(b)) [46]. The AD value (0.231) was below the critical value of the statistic (0.735) for a sample size of 45 and at a 5% level of significance [46,47]. A p -value (0.793) greater than 0.05 suggest the model prediction fitted reasonably well with the experimental data.

Additional experiments were conducted to validate the accuracy of the model within the experimental factors under examination. Each of the three factors was evaluated by employing a separate validation study. The model prediction was in agreement with the experimental results for the temperature ranging from 120°C to 190°C (Fig. 7(a)), although the model slightly underestimated and overestimated the apparent RhB k at 150°C and 190°C, respectively. For the NaOH concentration, the predicted points were consistent with the experimental points with a slight overestimate at 5 M NaOH (Fig. 7(b)). For the TiO₂ concentration, the predicted values were slightly underestimated compared with the observed values for each level of TiO₂ concentration (Fig. 7(c)). Notably, the trend for varying temperature, the NaOH and TiO₂ concentrations were in agreement with the experimental observations.

3.6. Photocatalysis of other chemicals using the optimized Q1D TiO₂

The Q1D TiO₂ produced under the optimized conditions was also employed to photodegrade phenol, MO, and MB (Fig. 8). The apparent k value for each chemical is shown in Figs. 8(a)–(c). The data set trend for the apparent k clearly shows that Q1D TiO₂ synthesized under decreasing temperature conditions (e.g., optimized Q1D TiO₂ and sample #1) were correlated with larger k values. The largest k value

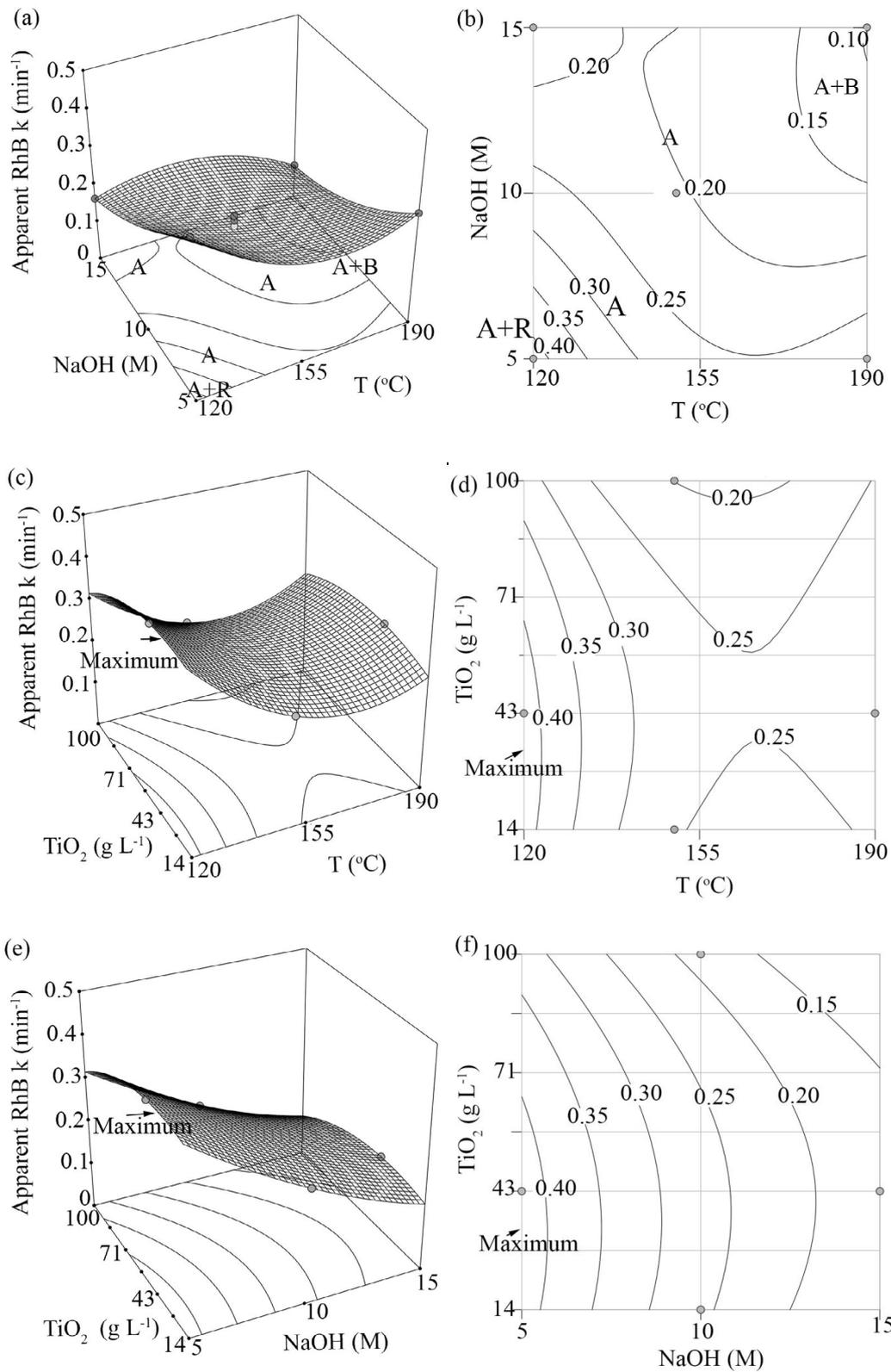


Fig. 4. Response surface and contour plots for factors affecting the apparent RhB rate constant (min^{-1}). (a) and (b) hydrothermal temperature and NaOH concentration set at 43 g L^{-1} TiO₂, (c) and (d) hydrothermal temperature and TiO₂ concentration set at 5 M NaOH concentration, (e) and (f) NaOH concentration and TiO₂ concentration set at 120°C temperature. Note: Apparent RhB k represents the “apparent rhodamine B photocatalysis rate constant value” and A, B, and R represent anatase, TiO₂-B, and rutile phases, respectively.

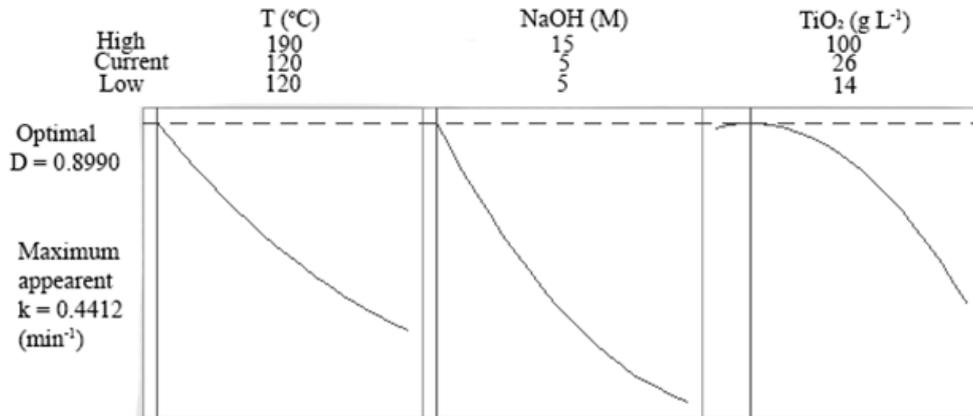


Fig. 5. Optimality plot to locate optimum factor levels for maximized response k (min^{-1}).

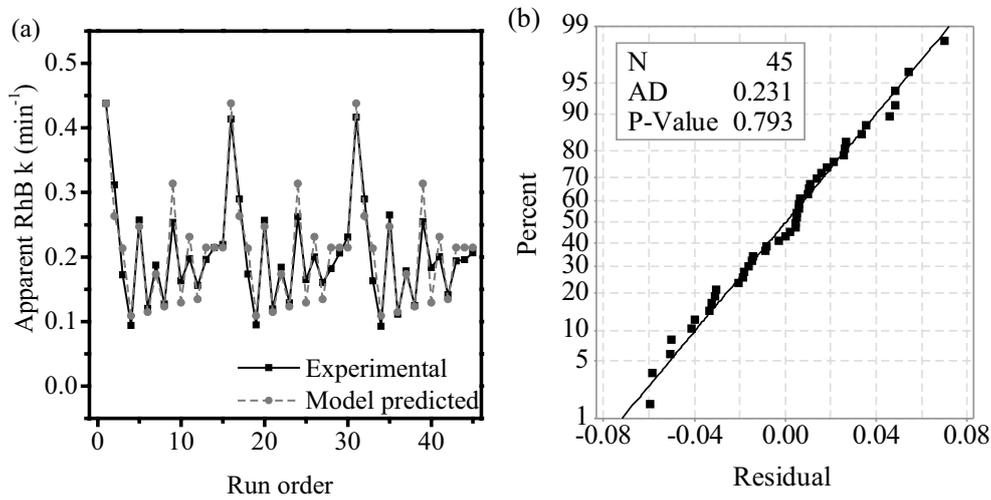


Fig. 6. Evaluating accuracy of the response surface model. (a) Scatter plot of the apparent RhB k versus experiment order (45 experiments). (b) Anderson–Darling normality plot of residuals.

Notes: N = the number of experiments conducted in this study; p -value = level of confidence; AD = Anderson–Darling statistic.

Table 4
ANOVA results of the experimental response at each factor level

Source	DF ¹	Seq. SS ²	MS ³	F-Value	p -Value
Model	9	0.24459	0.02718	24.46	0
A	1	0.04991	0.04991	44.91	0
B	1	0.10955	0.10955	98.58	0
C	1	0.00632	0.00632	5.69	0.023
A ²	1	0.00281	0.00281	2.53	0.121
B ²	1	0.01163	0.01163	10.46	0.003
C ²	3	0.01389	0.01389	12.50	0.001
AB	1	0.00062	0.00062	0.56	0.46
AC	1	0.00535	0.00535	4.82	0.035
BC	1	0.00617	0.00617	5.55	0.024
Error	35	0.03889	0.00111		
Total	44	0.28348			

Notes: DF = degrees of freedom, Seq. SS = sequential sum of square, MS = mean square, A = temperature, B = NaOH concentration, C = TiO₂ concentration.

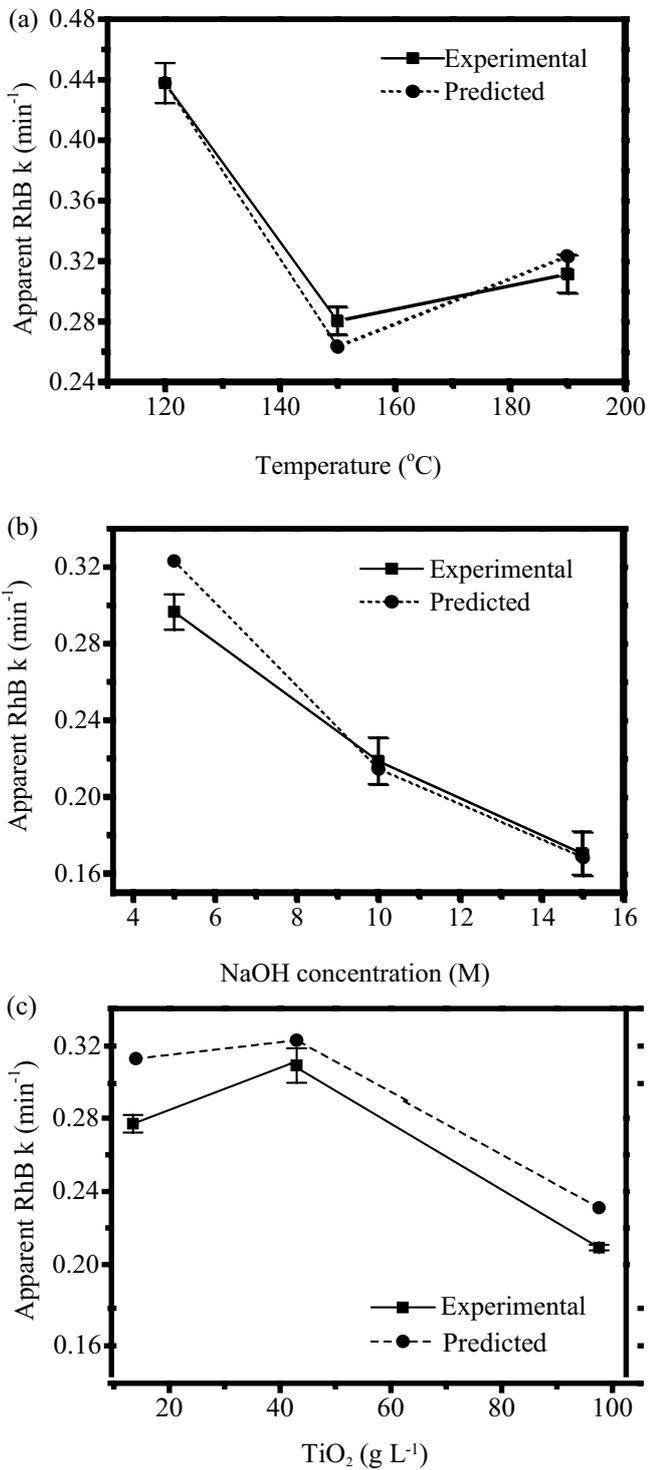


Fig. 7. Validation study of the response surface model for the varied factors under consideration. (a) Apparent RhB k value versus temperature at experimental conditions set at 5 M NaOH and 43 g L⁻¹ TiO₂, (b) apparent RhB k versus NaOH concentration at experimental conditions set at 150°C and 43 g L⁻¹ TiO₂, and (c) apparent RhB k value versus TiO₂ concentration at experimental conditions set at 150°C and 5 M NaOH.

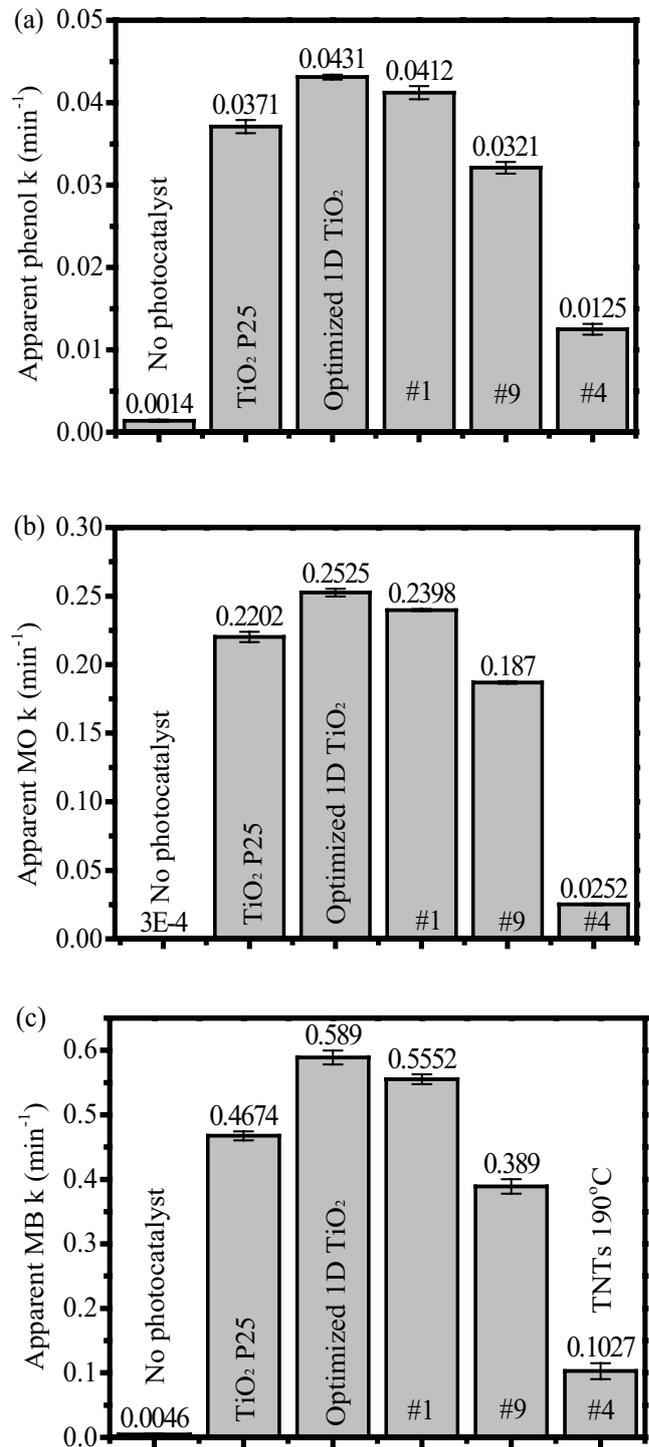


Fig. 8. Apparent rate constant for the different organic chemicals and selected photocatalysts: (a) phenol, (b) methyl orange, and (c) methylene blue.

Notes: Optimized Q1D TiO₂ was synthesized at 120°C, 5 M NaOH, and 26 g L⁻¹ TiO₂, other samples synthesis conditions are listed in Table 2.

was observed for the optimized Q1D TiO₂. The apparent *k* for phenol, MO, and MB when using the optimized Q1D TiO₂ was 1.16, 1.24, and 1.26-fold, respectively, greater than that of the P25 nanoparticles photocatalyst. The data indicate that the optimized Q1D TiO₂ is a promising photocatalyst for degrading organic chemicals when compared with P25. Sample #4 small apparent *k* for each chemical clearly indicates TiO₂-B exerted a negative influence on the photocatalytic activity.

4. Conclusions

A statistical model was developed to evaluate the effects of the hydrothermal synthesis factors on the photocatalytic activity of Q1D TiO₂ based on RhB photocatalysis. The AD statistic indicated an adequate fit of the statistical model to the experimental data. The model predicted a maximum apparent photocatalytic rate constant was achieved using a biphasic anatase–rutile photocatalyst synthesized at 120°C, 5 M NaOH, and 26 g L⁻¹ TiO₂. The biphasic anatase–rutile structure was favorable for photocatalysis of RhB and other chemicals. The TiO₂-B phase was produced using a relatively high temperature of 190°C and relatively high NaOH concentrations between 10 and 15 M. This study demonstrated that the TiO₂-B phase negatively affected the photocatalysis of selected chemicals. When using the optimized biphasic anatase–rutile Q1D TiO₂, the apparent photocatalysis rate constant for phenol, MO, and MB under UV light conditions were enhanced by three- to five fold in comparison with using TiO₂-B. The study also demonstrated that optimum photodegrading activity was observed for a selected Q1D TiO₂ photocatalyst containing phase structure and crystal size which were controlled by the synthesis conditions.

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Supplementary information

1. Impact of hydrothermal conditions on the apparent RhB k

The main effects plot showing the impact of three hydrothermal synthesis factors on the response apparent RhB k is illustrated in Fig. S1(a). Increasing the apparent RhB k was observed with decreasing temperatures to 120°C. A similar trend was observed with decreasing NaOH levels; however, with increasing TiO_2 concentration to 43 g L⁻¹, the apparent RhB k increased and reached a peak value. The apparent RhB k value decreased with further increasing the TiO_2 precursor concentration from 43 to 100 g L⁻¹ TiO_2 . The interaction plots (Fig. S1(b)) indicate a similar pattern as shown in the main effect plot. A larger apparent RhB k value was obtained at lower temperatures as well as lower NaOH concentration and with the TiO_2 level set at 43 g L⁻¹.

Table S1

Apparent RhB k values for selected samples

Experiment	Apparent reaction rate constant k (min ⁻¹)	Linear regression R^2 value
Control (no photocatalyst)	0.0030 ± 0.0002	0.9991
P25	0.3483 ± 0.0051	0.9823
#1 ^a	0.4227 ± 0.0037	0.9729
#4 ^a	0.0936 ± 0.0010	0.9674
#9 ^a	0.2569 ± 0.0039	0.9740

^aThe reaction conditions are listed in Table 2.

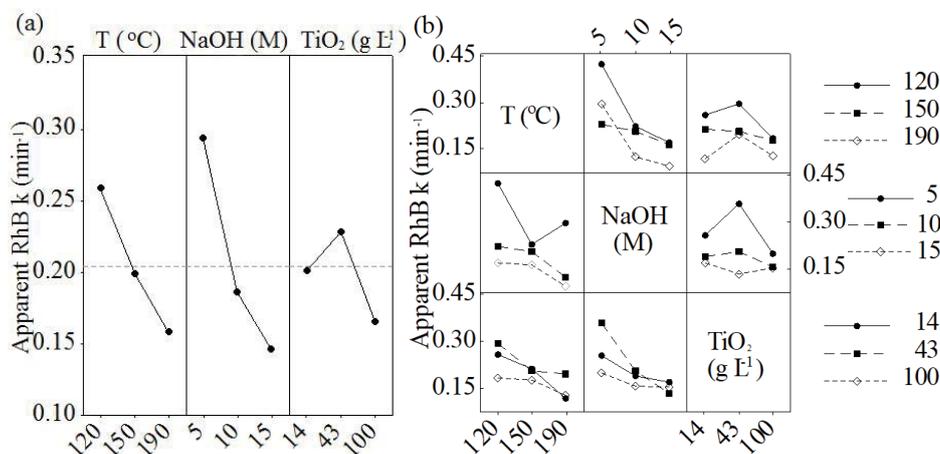


Fig. S1. Main effects (a) and interaction (b) plots for the different experimental factors.

Note: T = temperature; NaOH = NaOH concentration, and TiO_2 = TiO_2 concentration.