



Iron oxide modified polyethersulfone/cellulose acetate blend membrane for enhanced defluoridation application

C. Evangeline^{a,e}, V. Pragasam^a, K. Rambabu^{b,*}, S. Velu^b, P. Monash^b, G. Arthanareeswaran^{c,*}, Fawzi Banat^d

^aDepartment of Bio-sciences, School of Biosciences and Technology, Vellore Institute of Technology, Vellore 632014, India, email: evangechriz@gmail.com (C. Evangeline), pragasam.v@vit.ac.in (V. Pragasam)

^bDepartment of Chemical Engineering, School of Civil and Chemical Engineering, Vellore Institute of Technology, Vellore 632014, India, email: rambabu.k@vit.ac.in (K. Rambabu), svelu@vit.ac.in (S. Velu), monash.purushothaman@vit.ac.in (P. Monash)

^cDepartment of Chemical Engineering, National Institute of Technology, Tiruchirappalli 620015, India, email: arathanareeg@gmail.com (G. Arthanareeswaran)

^dDepartment of Chemical Engineering, Khalifa University of Science and Technology, The Petroleum Institute, Abu Dhabi, United Arab Emirates, email: fawzi.banat@ku.ac.ae (F. Banat)

^eDepartment of Molecular biology and Genetics, School of Bioengineering and Biosciences, Lovely Professional University, Phagwara 144411, Punjab

Received 10 June 2018; Accepted 20 September 2018

ABSTRACT

Fluoride removal in drinking water is usually performed through cost and energy intensive membrane techniques such as reverse osmosis, dialysis and electro-dialysis. Defluoridation using an effective and low cost ultra filtration membrane system is reported in this work. Iron (III) oxide (Fe₂O₃) nanoparticles modified polyethersulfone (PES)/cellulose acetate (CA) blend membranes were fabricated by phase inversion method. Composite membranes were prepared by incorporating incremental amounts of Fe₂O₃ nanoparticles. Synthesized membranes were analysed for morphological studies and ultra filtration characteristics. It was observed that the inclusion of iron oxide nanoparticles influenced the membrane structure resulting in enhanced ultra filtration properties. All of the iron oxide nanoparticles incorporated PES/CA membranes possessed increased hydrophilicity, porosity, water uptake and pure water flux as compared to pristine PES membrane. Membrane with 0.5 wt% Fe₂O₃ nanoparticles exhibited a maximum water flux of 156 L m⁻²h⁻¹. Fluoride removal performance confirmed the defluoridation potential of the Fe₂O₃ nanoparticles blended PES/CA membranes. Maximum fluoride removal efficiency of 70.3% was observed for a single ultra filtration run. SEM and AFM examinations showed the structural alterations in the composite membranes due to the nanoparticles addition. Reusability studies confirmed the enhanced durability of the blended membrane. Domestic application of the composite membrane was carried out by assessing its fluoride removal ability in natural water samples obtained from fluoride endemic area.

Keywords: Iron oxide; Polyethersulfone; Cellulose acetate; Defluoridation; Membrane

*Corresponding author.

Presented at the InDA Conference 2018 (InDA CON-2018), 20–21 April 2018, Tiruchirappalli, India