



## Enhanced adsorptive removal of oxidation intermediate 1,4-benzoquinone using thermally treated activated carbon fibres

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### ABSTRACT

As an oxidation intermediate generated in advanced oxidation processes, 1,4-benzoquinone, a toxic intermediate has drawn increasing attentions due to its high toxicity. Activated carbon fibre (ACF) was calcined and employed for the efficient removal of 1,4-benzoquinone by adsorption. Although no noticeable change was observed on the surface morphologies of the ACF after calcination at 300°C, the results showed that the adsorptive removal efficiency of the thermally treated ACF was enhanced by 25.1% compared to the raw ACF. Energy dispersive X-ray analysis indicated that the oxygen content of the thermally treated ACF increased significantly, which might contributed to its higher adsorption capacity. Langmuir isotherm and pseudo-second-order model well fitted the experimental data. Maximal adsorption capacity of 315.2 mg/g was achieved at neutral pH and 25°C. Both neutral and acidic conditions were favorable for the 1,4-benzoquinone adsorption on the calcined ACF. The ionic strength effect experiment showed that 1,4-benzoquinone formed inner-sphere surface complexes and coexisting anions had a minor influence on the adsorption. The enthalpy and entropy of adsorption were found to be  $-43.62 \text{ kJ mol}^{-1}$  and  $-102.51 \text{ J mol}^{-1} \text{ K}^{-1}$ , respectively, which indicates the adsorption process, was exothermic. Easy regeneration and repeated use suggest that the thermally treated ACF could be an alternative sorbent for 1,4-benzoquinone removal.

**Keywords:** Adsorption; Activated carbon fibre; 1,4-benzoquinone; Calcination

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