



## Removal of potassium permanganate from water by modified carbonaceous materials

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### ABSTRACT

Potassium permanganate is commonly used in multidiscipline processes as a strong oxidizing agent for oxidative treatment of a great number of organic and inorganic compounds. In this work, a method is proposed for removal of  $\text{KMnO}_4$  from aqueous solutions and real water samples using treated and activated carbon (AC) sorbents with sulfuric acid. The potential applications of five modified AC sorbents for removal of  $\text{KMnO}_4$  were explored under different experimental controlling factors including pH, contact time, initial concentration of  $\text{KMnO}_4$ , sorbent dosage, and competing ions by the batch equilibrium technique. The removal values of  $\text{KMnO}_4$  were found to be  $\geq 99.56\%$  in the examined solutions (pH 1.0–7.0). In pH 1.0–2.0,  $\text{KMnO}_4$  removal from aqueous solutions was found to proceed by an anion exchange and ion pair interaction mechanisms, while in  $\text{pH} \geq 3.0$ –7.0, the uptake of  $\text{KMnO}_4$  was identified to take place by an initial surface reduction step for the formation of  $\text{Mn(II)}$  ion and followed by adsorption via a direct complex formation with the AC surface functional groups. The proposed method confirmed an efficient removal of  $\geq 99\%$  of residual  $\text{KMnO}_4$  from industrial wastewater, seawater, and drinking water in laboratory trials.

*Keywords:* Potassium permanganate; Carbonaceous materials; Removal

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