Photocatalytic degradation of nitrotoluene in synthetic wastewater by CoFe$_2$O$_4$/SiO$_2$/TiO$_2$ nanoparticles using Box–Behnken experimental design

Aref Shokri
Jundi-Shapur Research Institute, Dezful, Iran, email: aref.shokri3@gmail.com

Received 5 September 2021; Accepted 4 December 2021

**Abstract**

The release of nitrotoluene (NT) to aqueous media results in a solemn problem in water resources because of harmfulness and its potential carcinogenicity. In this study, the degradation of NT was explored by synthesized CoFe$_2$O$_4$/TiO$_2$/SiO$_2$ nano-photocatalyst. The characterization of catalyst was determined using X-ray diffraction (XRD), energy scattering X-ray spectroscopy (EDX), Fourier transform infrared spectroscopy (FTIR), and transmission electron microscopy (TEM). The Box–Behnken design of experiment was used to study the influence of three sovereign parameters on the response to acquire the optimal conditions. The analysis of variance (ANOVA) was executed to regulate the significance of the influences of independent factors on the response. The effect of various operational parameters on the degradation efficacy such as solution pH, catalyst dosage and initial NT concentration was investigated. Also, increasing NT concentration results in the formation of degradation intermediates that may be adsorbed on the catalyst surface and inactivate the active sites and too much catalyst leads to accumulation, which leads to a reduction in photocatalyst efficiency based on a decrease in the amounts of active sites of the catalyst. At optimum conditions (25 mg/L of NT, catalyst concentration of 1.03 g/L, and pH at 4) and after 150 min of reaction, the NT and COD removal were 97.8% and 60.7%, respectively. This nano-photocatalyst was influential in removing NT, but it can eliminate the COD to some extent.

**Keywords:** Photocatalytic degradation; CoFe$_2$O$_4$/SiO$_2$/TiO$_2$; Box–Behnken experimental design; Nitrotoluene; Wastewater treatment

1. Introduction

Many systems involving textiles, pesticides, and paper manufacturing industries consume nitroaromatics, which are dangerous to the environment and humans if released into the water without treatment. One of the common nitroaromatics is p-nitrotoluene and studies displayed that it is suspicious in hormone disruption [1]. Thus, some researches have been devoted degrading the PNT in wastewater [2,3]. NT is a severe risk to human health and many ecosystems due to its poisonousness and causing cancers. The United States Environmental Protection Agency (EPA) identified NT as a priority pollutant [4]. Therefore, employing an effective and economical method to eliminate or reduce NT has been investigated.

Overactive adsorption followed by the burning of carbon is operative expertise to eliminate NT in an aqueous environment. But this technique requires high temperatures and it is costly because of the high carbon requirement and raises anxieties about the air quality created by combustion [5]. Also, the NT pollutant has been treatment by biological methods [6]. It is hard to comply with the EPA discharge range with the NT aerobic biological industrial application [5].
There are various methods for the treatment of pollutants [7–9]. In current decades, advanced oxidative processes (AOPs) have been used as an alternate to NT degradation in aqueous solutions [10,11]. In these methods, high reactive hydroxyl radicals were produced to oxidize pollutants [7–9]. The photocatalysts are a branch of AOPs which has been used for the degradation of toxic pollutants in aqueous media due to their economic, lower usage of reagents and materials, and high performance [13]. TiO₂ is one of the most proficient photocatalysts which is used for the treatment of wastewater based on its high stability and non-toxic efficacy [14], low cost [15], good electrical and thermal conductivity [16], high reaction and chemical inactivity [17]. The separation and recycling of TiO₂ from remediated wastewater are the main challenge in the industrial application of TiO₂ nanoparticles and often, it is a complex process and energy consumer [18].

To solve these difficulties, many works have been done to design the photocatalytic process. For example, by combining magnetic components and TiO₂-based photocatalysts, the problem can be solved to some extent. The magnetic photocatalysts are simply separated from an aqueous environment utilizing an exterior magnetic field [19]. However, straight contact between the magnetic core and the shell of TiO₂ might lead to charge transporters from the titanium shell to the core of iron oxide and then iron ions were leached from the catalyst structure into an aqueous environment [20]. In this regard, introducing a passive intermediate layer of silica can prevent the destruction and dissolution of magnetic nuclei and reduce photocatalytic activity by dropping the negative effect of magnetic oxide centers on TiO₂ photocatalyst [21]. The TiO₂ nanoparticles were used by Saien et al. as an operative photocatalyst for the degradation of organic contaminants in the actual effluents of the Iranian refinery and about 78% of COD was removed under pH of 3, at a low catalyst concentration, the temperature at 45°C, and 120 min of reaction [22].

In the present study, CoFe₂O₄/TiO₂/SiO₂ nanoparticles with core-shell were manufactured by a three-step process and then it was used as a photocatalyst to decompose NT in an aqueous solution under ultraviolet radiation. As far as the author searched, no study has evaluated the degradation of NT by CoFe₂O₄/TiO₂/SiO₂ particles. The dependency of the removal efficacy on the operative variables such as the pH of the solution, the catalyst doses and the initial concentration of the NT, was considered using the Box–Behnken design method.

2. Experimental

2.1. Materials

Ferric nitrate nonahydrate [Fe(NO₃)₃·9H₂O], cobalt nitrate hexahydrate [Co(NO₃)₂·6H₂O], cetyltrimethylammonium bromide (CTAB), sodium hydroxide (NaOH), tetra-ethyl orthosilicate (TEOS), titanium (IV) butoxide, citric acid, and ammonium hydroxide (NH₄OH) were supplied from Sigma-Aldrich. The NT and ethanol were purchased from Merck. In all the experiments, deionized water was used. All chemicals were applied, deprived of additional purification.

2.2. Preparation of CoFe₂O₄ nanocatalyst

The nanoparticles of CoFe₂O₄ were synthesized with some change based on the method presented by some researchers [23]. Using 250 mL of RBF, 1 g Co(NO₃)₂·6H₂O and 0.8 g Fe(NO₃)₃·9H₂O was dissolved in 150 ml distilled water and 15 ml of deionized water containing 1 M CTAB was unhurriedly added to this solution. Later, the solution of sodium hydroxide was added to the mixture by drop-let, until the pH was taking 11. At that time, immediately the precipitation happened and the color of solution was changed into shadowy brown. The magnetic separation was used for the collection of the subsequent precipitation and it was washed until the pH was neutral. Then by applying a Schlenk line and using rotary evaporation and drying below a vacuum, the water was eliminated.

2.3. Preparation of CoFe₂O₄/SiO₂ nanoparticles

The nanoparticles of CoFe₂O₄/SiO₂ were synthesized according to the Green et al. [24] method with slight changes. 3 g acid citric was added to 50 ml of distilled water and 100 mL ethanol. Then, 0.05 g of CoFe₂O₄ nanoparticles were added to the mixture. The blend was homogenized by sonication for 5 min. Then, about 0.7 mL of TEOS solution was added to the subsequent solution, and again sonicated for 15 min. Later, by adding 25 mL of hydroxide ammonium, the solution was stirred by sonication in ice for 50 min. Then, the acquired samples were separated using centrifuging, washing by ethanol and formerly drying thru rotary evaporation.

2.4. Synthesize of CoFe₂O₄/TiO₂/SiO₂ nanoparticles

The method reported by other researchers [25] with a bit of change was used to synthesize CoFe₂O₄/TiO₂/SiO₂ nanoparticles. About 0.7 g of CoFe₂O₄/SiO₂ particles in 100 mL of ethanol was dispersed around the bottom flask and sonicated for 15 min in ice. Then, the addition of 0.5 mL of titanium tetra butoxide was stirred in ice for an alternative 15 min. The blend was agitated at 60°C at 3 h. The acquired product was collected through centrifuge and washed with ethanol. Lastly, the rotary evaporation was used for moisture removal from CoFe₂O₄/TiO₂/SiO₂ structure and finally, it was calcinated at 400°C for 2 h.

2.5. Characterization of the prepared nanoparticle

The crystal phases and structure were considered by an XRD (X’PERT PRO MPD, Panalytical) utilizing a graphite monochromatic Cu-Kα radiation at 30 mA current and 40 kV voltage. The EDX test was applied to recognize the elemental conformation of nanoparticles. A TEM, EM 208S, Philips 100 kV was applied to detect the size, morphology of the surface, and the structure of the produced particles. The FT-IR spectra were logged utilizing the FT-IR, Burcher Tensor 27, in the variety between 500 to 4,000 cm⁻¹. The pH of zero-point charges (pHₚzp) of CoFe₂O₄/TiO₂/SiO₂ was determined by applying an electrolyte solution (0.01 M NaCl).

2.6. Photoreactor and procedure

All experiments were accomplished in a glass reactor with one liter of volume and furnished with a sampling
arrangement (Fig. 1). A 15-watt Philips mercury lamp (UV-C) was positioned in the center of the reactor vertically as a light spring and a quartz tube was used to guard the lamp. Also, an air pump was applied to inter the oxygen to the reactor (not shown in Fig. 1) and ensure the aerobic conditions required for photocatalysis. The reactor had an external flow water jacket measured by a thermostat to control the temperature fixed at 25°C by a water bath (BW 20G) made by a Korean company. Mix the solution with a mixer until the solution is homogeneous. The initial solution pH was attuned by a pH meter (PT-10P Sartorius Instrument) from the German Company.

For each test, an identified quantity of catalyst was added to the synthetic wastewater containing NT at definite concentrations and the suspension pH was attuned with H₂SO₄ or KOH (0.1 M) as needed. The mix was stirred for 30 min in the dark to balance the NT adsorption on the catalyst surface. The mixture of catalyst and a watery solution containing pollutant was poured into a reactor and irradiated by ultraviolet light for 150 min. After a specific time, samples were taken and the catalyst particles were separated from suspension. The final concentration of NT was then determined by a spectrophotometer (Agilent 5443).

The COD removal percent was measured by spectrophotometer (Hach, DR 5000, USA Jenway) at 600nm employing standard procedures [26]. The time of reaction was 150 min in all tests. The removal of NT was gained thru the resulting Eq. (1):

$$\text{Removal of NT} (%) = \left( \frac{\text{NT}_0 - \text{NT}_t}{\text{NT}_0} \right) \times 100$$

where NT₀ and NTₜ are NT values at the preliminary and t times, respectively.

2.7. Statistical analysis and design of experiment

The design of experiment was applied for the optimization of NT removal scientifically. The effects of NT concentration (Cₕₚ), Catalyst concentration (Cₖₜ), and acidity (pH) on NT removal were studied. Table 1 shows the input variables (Cₕ, Cₖ, and pH) with their levels.

3. Results and discussion

3.1. Characterization of materials

The XRD spectra of CoFe₂O₄/TiO₂/SiO₂ nanoparticles are illustrated in Fig. 2. The peaks at 30.0, 44.0, 35.0, 63.0 and 57.0 were related to the distinctive diffraction peaks of the cubic spine phase based on the standard CoFe₂O₄ XRD (Card NO. 22-1086, JCPDS) [24]. In the XRD spectrum of CoFe₂O₄/SiO₂/TiO₂, the peaks detected at 70.0, 54.0 and 27.0° are associated with the rutile. However, the peaks at angles 25, 40, 48.0, 52, 54.0, 70 and 78.0° are associated with the anatase phase of TiO₂. These results agreed with the anatase standard XRD spectrums (Card No.76-1940, JCPDS) and TiO₂ in

![Fig. 1. Schematic of the experimental setup in laboratory: (1) Jacket of cooling water, (2) Stirring bar, (3) Light source, (4) Reactor, (5) Stirrer, (6) Entrance of reactor, (7) Output of reactor, (8) Input of cooling water, (9) Output of cooling water, (10) Electric linking, (11) Insulated box.](image)

![Fig. 2. XRD spectra pattern of CoFe₂O₄/SiO₂/TiO₂.](image)

<table>
<thead>
<tr>
<th>Variable</th>
<th>Levels and Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Initial concentration of NT, Cₕ (mg/L)</td>
<td>Low (-1) 25</td>
</tr>
<tr>
<td>Catalyst concentration, Cₖ (g/L)</td>
<td>0.25</td>
</tr>
<tr>
<td>pH</td>
<td>4</td>
</tr>
</tbody>
</table>
the rutile phase (Card number 89-4203, JCPDS) phase. The most intense diffraction peak for CoFe$_2$O$_4$ (35) and the SiO$_2$ peak (2θ = 15–25) converted frailer in the CoFe$_2$O$_4$/TiO$_2$/SiO$_2$ XRD spectrum, based on the creation of TiO$_2$ coating [27]. These results were approved by Sabar et al. [28].

The EDX result exhibits the presence of elements such as oxygen (O), carbon (C), iron (Fe), titanium (Ti), silicon (Si), and cobalt (Co) in the structure of CoFe$_2$O$_4$/SiO$_2$/TiO$_2$. Ti and O were the main elements in the synthesis course with 39 and 44.5 wt%, respectively. Furthermore, in the EDX spectrum, the peaks originated from impurities were not detected, and this subject can confirm the high purity of the manufactured catalyst.

Fig. 3 displays the spherical structures of CoFe$_2$O$_4$/TiO$_2$/SiO$_2$ nanoparticles with an average size between 40 to 60 nm. But the existence of the TiO$_2$ layer in the structure of CoFe$_2$O$_4$/SiO$_2$ was not displayed fine. However, the EDX and XRD outcomes proposed that on the surfaces of CoFe$_2$O$_4$/SiO$_2$ nanoparticles the TiO$_2$ layer was coated. According to the mentioned results along with TEM images, the approximate depth of the TiO$_2$ layer was valued at about 30 nm. Some researchers found that the TEM image of CoFe$_2$O$_4$/SiO$_2$ particles was a definite core-shell with a high agglomeration degree according to the magnetic attraction between silica layers and cobalt ferrite [28].

Fig. 4 shows the FTIR spectra of prepared samples. The peaks at 1,620 and 3,420 cm$^{-1}$ were associated with the stretch vibration of the H–O–H bending vibration and O–H functional groups of the molecules of water at a free state and adsorbed on the particle surface, respectively. The irregular vibration of Si–O–Si can be identified by a robust peak at 1,100 cm$^{-1}$. In addition, the vibration of the Si–O–H band can be recognized by a robust peak at 960 cm$^{-1}$ [29]. For CoFe$_2$O$_4$/SiO$_2$/TiO$_2$, the observed peaks at 790 and 712 cm$^{-1}$ can be related to the stretch vibration of Ti–O–Ti in anatase TiO$_2$ [30]. Through comparison with the FTIR spectra of CoFe$_2$O$_4$/SiO$_2$, the strength at 1,090 cm$^{-1}$ related to the irregular vibration of Si–O–Si reduced in the spectrum of CoFe$_2$O$_4$/TiO$_2$/SiO$_2$ based on the coating of TiO$_2$ on CoFe$_2$O$_4$/SiO$_2$ surfaces [31]. Some studies performed by other researchers confirmed the mentioned results [32–34].

### 3.2. Designing of experiments

The Box–Behnken design of experiment requires a smaller numeral of experiments [26]. Based on the design of experiment, the resulting model was presented for the response ($Y$), as a polynomial equation of parameters [Eq. (2)]:

$$ Y = b_0 + \sum b_{ij} x_i x_j + \sum b_{i} x_i + \sum b_{ii} x_i^2 + \varepsilon $$

where $b_0$ is a persistent number, $\varepsilon$ is the equation remainder, $b_{ij}$ is a linear interaction between the input variables of $x_i$ and $x_j$ ($j = 1,2,3$ and $i = 1,2,3$), the slope of the variable is $b_i$, and $b_{ii}$ is the second-order of the input variable $x_i$. Analysis of variance (ANOVA) was used to examine the significance of each variable in the polynomial equation [Eq. (2)] [35]. In the ANOVA, the level of significance or $p$-value was set at 0.05. The $p$-values less than 0.0500 elect the importance of model terms. The model terms are not significant with the $p$-values more than 0.1000. The statistical significance of the second-order models was introduced by the $F$-value. When the calculated $F$-value is more than the $F$-value in table, then the $p$-value will be much small; it indicates the significance of the model. The calculated $F$-value is achieved by the ratio of mean squares of regression to the mean squares of residual as the following equation [35]:

$$ F\text{-value} = \frac{\text{MS}_{\text{Reg}}}{\text{MS}_{\text{Res}}} = \frac{\frac{\text{SS}_{\text{Reg}}}{\text{DF}_{\text{Reg}}}}{\frac{\text{SS}_{\text{Res}}}{\text{DF}_{\text{Res}}}} $$

The percentages of NT removal were shown in Table 2 and all tests were performed casually to minimalize the errors of the experiment.

The quadratic relationship was obtained by means of the least squares error technique, to obtain the response in terms of the three independent factors as Eq. (4):

$$ \text{NT Removal} \% = 73.9 - 0.918 X_{\text{NT}} + 120.3 X_{\text{Cat}} - 4.44 X_{\text{pH}} + 0.00351 X_{\text{NT}}^2 + 52.63 X_{\text{Cat}}^2 + 0.138 X_{\text{pH}}^2 - 0.088 X_{\text{NT}} X_{\text{Cat}} + 2.2 X_{\text{Cat}} X_{\text{pH}} $$

Some studies performed by other researchers confirmed the mentioned results [32–34].
3.3. Analyzing the variance of the response

As presented in Table 3, the DF for the residual error and the model are 5 and 9, respectively. The model is very significant because the $p$-value is very low. The $p$-value of $X_{\text{NT}}$, $X_{\text{Cat}}$, $X_{\text{pH}}$, and were less than 0.01, which are significant [36]. But, the binary interaction between $X_{\text{NT}}$ and $X_{\text{pH}}$ has a $p$-value of 0.121 and 0.338 (further than 0.05) which implies that this interaction is non-significant. Additionally, the $p$-value is 0.000 for lack of fit, signifying the fitness of the model.

3.4. Effect of photocatalyst concentration

The tests were carried out to optimize the concentration of the CoFe$_2$O$_4$/TiO$_2$/SiO$_2$ photocatalyst to avoid extra useless catalysts and guarantee the total absorption of efficient photons. The test was performed in catalyst dosage at 0.25–1.25 g/L. The outcomes are shown in Fig. 6. It was clear from the contour plot, by increasing in photocatalyst concentration from 0.25 g/L to about 1 g/L, degradation efficiency improved, which can be related to the enhance in the numeral of active sites on the surface of photocatalyst and subsequently the production of free radicals [36]. At high catalyst amounts, the accessibility of reactive agents on the surface of the catalyst was increased, leading to further degradation of NT [37]. Though, an extra improvement in catalyst concentration to 1.25 mg/L exhibited a reduction in removal proficiency because the turbidity of the solution was increased in high photocatalyst amounts and subsequently the penetration of UV light into the solution was decreased. In addition, too much catalyst leads to accumulation, which leads to a reduction in photocatalyst efficiency based on a decrease in the amounts of active sites of the catalyst [38].

3.5. Effect of initial NT concentration

The influence of the initial concentration of NT on the degradation efficacy was investigated in the range of 25–75 mg/L. As illustrated in Fig. 7, about 25 mg/L of NT is significantly degraded within 150 min of the reaction. It has also been observed that by increasing the initial concentration of NT from 50 to 75 mg/L, the degradation efficiency decreases. Because more NT molecules are adsorbed on the catalyst surface with increasing initial NT concentration, and a notable spread of UV is absorbed by NT molecules compared to photocatalyst particles. Therefore, the penetration of light to the catalyst surface was decreased and accordingly the production of active radicals such as OH$^\cdot$ and O$_2^\cdot$ been reduced [39]. Furthermore, increasing NT concentration results in the formation of degradation intermediates that may be adsorbed on the catalyst surface and inactivate the active redox sites, thereby reducing the degradation efficacy.

3.6. Effect of pH

The pH is a significant factor in the photocatalytic application, which impacts the surface charge of the catalyst and the adsorption of contaminants on it [40]. The effect of pH in the degradation of NT using CoFe$_2$O$_4$/TiO$_2$/SiO$_2$ was studied in the range of 4–10. It was clear from Fig. 8, that the degradation efficacy reduced with increasing the pH from 4 to 10. The best effectiveness was attained at pH 4. This phenomenon can be described by the electric charge features of CoFe$_2$O$_4$/TiO$_2$/SiO$_2$ particles and NT molecules. The point of zero charges (pH$_{\text{ZPC}}$) of CoFe$_2$O$_4$/TiO$_2$/SiO$_2$ was achieved to be 5.1. Therefore, at the pH below 5.1, the charge of the surface of catalyst was positive whereas at the pH above 5.1, the charge was negative; producing TiOH$^-$ and TiO$^-$ species, respectively [Eqs. (5) and (6)] [41]:

$$\text{pH} < \text{pH}_{\text{ZPC}} \to \text{TiOH}^- + H^+ \rightarrow \text{TiO}_2^-$$

### Table 2

<table>
<thead>
<tr>
<th>Run no.</th>
<th>Manipulated variables</th>
<th>Responses %</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>75 0.75 10</td>
<td>46.5</td>
</tr>
<tr>
<td>2</td>
<td>50 1.25 10</td>
<td>53.0</td>
</tr>
<tr>
<td>3</td>
<td>50 0.75 7</td>
<td>65.4</td>
</tr>
<tr>
<td>4</td>
<td>50 0.75 7</td>
<td>65.1</td>
</tr>
<tr>
<td>5</td>
<td>75 0.25 7</td>
<td>32.9</td>
</tr>
<tr>
<td>6</td>
<td>75 0.75 4</td>
<td>65.5</td>
</tr>
<tr>
<td>7</td>
<td>75 1.25 7</td>
<td>52.6</td>
</tr>
<tr>
<td>8</td>
<td>50 0.25 4</td>
<td>47.3</td>
</tr>
<tr>
<td>9</td>
<td>25 0.25 7</td>
<td>54.0</td>
</tr>
<tr>
<td>10</td>
<td>50 0.75 7</td>
<td>65.3</td>
</tr>
<tr>
<td>11</td>
<td>50 0.25 10</td>
<td>38.5</td>
</tr>
<tr>
<td>12</td>
<td>25 0.75 4</td>
<td>94.2</td>
</tr>
<tr>
<td>13</td>
<td>50 1.25 4</td>
<td>75.0</td>
</tr>
<tr>
<td>14</td>
<td>25 1.25 7</td>
<td>78.1</td>
</tr>
<tr>
<td>15</td>
<td>25 0.75 10</td>
<td>69.0</td>
</tr>
</tbody>
</table>
Thus, the anions of NT with negative charge were quickly adsorbed by the positive charge of CoFe$_2$O$_4$/TiO$_2$/SiO$_2$ surface and afterward, sophisticated photocatalytic efficiency was reached at pH 4. The lowest photocatalytic efficacy at pH 10 may originate from electrostatic repulsion between negatively charged TiO$_2$ surface and NT anions. Many studies in the literature have reported higher degradation efficiency in the acidic conditions than the other pH values [42,43].

The optimum conditions obtained from the software were presented in Table 4. The test was repetitive once again at the predicted optimum conditions and about 97.8% in the removal of NT was achieved after 150 min of reaction. The NT removal percent can increase to 100% with an increase in time. But, 150 min was chosen to consider the changes.

3.7. Mineralization investigation

Through degradation methods, the organic contaminants may be converted to intermediate compounds, which may be more poisonous than the parent pollutant, therefore the mineralization of the whole compound should be investigated. The COD analysis was taken to obtain the degree of NT mineralization under optimal conditions.
factors on the response to acquire the optimum circumstances. The ANOVA tests were executed to control the significance of the influences of independent factors on the response. The optimization investigation displayed that degradation efficiency reduced with increasing pH, initial NT concentration and extreme photocatalyst loading. The pollutant was converted to intermediate compounds and then to carbon dioxide and water which confirmed by COD removal. The synthesized CoFe₂O₄/TiO₂/SiO₂ had an excellent performance in mineralization of NT and at optimum conditions (25 mg/L of NT, catalyst concentration of 1.03 g/L, and pH at 4) and after 150 min, the removal efficacy for NT and COD were 97.8% and 60.7%, respectively.

In conclusion, CoFe₂O₄/TiO₂/SiO₂ was an effective catalyst for degradation of NT in an aqueous environment, according to the high degradation efficacy, easy recoverability and proper mineralization.

Table 4

<table>
<thead>
<tr>
<th>Parameters</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Initial NT concentration, mg/L</td>
<td>25</td>
</tr>
<tr>
<td>Catalyst concentration, g/L</td>
<td>1.037</td>
</tr>
<tr>
<td>pH</td>
<td>4</td>
</tr>
<tr>
<td>Predicted NT removal, %</td>
<td>96.31</td>
</tr>
<tr>
<td>Experimental NT removal, %</td>
<td>97.8</td>
</tr>
</tbody>
</table>

and at 150 min of reaction. About 25 mg/L of NT originate 120 mg/L of COD and it was reduced to 35 mg/L. In this study, the NT mineralization reached 60.7% in COD removal, representative of the favorite mineralization was achieved by the CoFe₂O₄/SiO₂/TiO₂.

The mineralization efficiency is dependent on the type of photocatalyst, initial concentration of pollutant, chemical structure of pollutant, reaction time and geometry of reactor. For example, recently Fallah et al., [44], published a manuscript on the removal of 2,4-DNT by CoFe₂O₄/SiO₂/TiO₂.

The existence of electron withdrawing groups such as “nitro” in the structure of NT or 2,4-DNT, can cause the compound to resist again photocatalytic degradation. This means that the photocatalytic degradation efficiency of 2,4-DNT is lower than NT at the same operational conditions due to the existence of more nitro groups in the molecule structure.

4. Conclusion

In this study, CoFe₂O₄/TiO₂/SiO₂ nanoparticles with identified core-shell constructions were synthesized by a simple three-step technique and used as a nano-photocatalyst for the degradation of NT. The characterization of catalyst was determined using XRD, TEM, EDX, and FTIR methods. The effect of various experimental variables on the degradation efficacy such as solution pH, catalyst doses and initial dosage of NT was investigated. The Box–Behnken experimental design was used to study the influences of independent

References

[12] A. Shokri, Degradation of 4-chlorophenol in aqueous media thru UV/persulfate method by artificial neural network and


