



## Adsorption of dispersed red from aqueous solution onto calcined layered double hydroxides: equilibrium, kinetics studies

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### ABSTRACT

Calcined layered double hydroxides (CLDHs) were used as an adsorbent to remove an azo dye—dispersed red (DR), from aqueous solution by the batch adsorption technique. Various conditions were evaluated, including CLDH structures, adsorbent dosage, initial dye concentration, and temperature. It was found that the layered double hydroxides with a Mg/Al ratio of 3 calcined at 500°C had the highest capacity for adsorption of DR. The adsorption capacity of CLDH decreased with increasing adsorbent dose, but increased with increasing initial DR concentration. The data of sorption isotherms fitted well into the Langmuir equation. Thermodynamic parameters such as  $\Delta G^\circ$ ,  $\Delta H^\circ$ , and  $\Delta S^\circ$  were calculated. The negative values of  $\Delta G^\circ$  indicate the spontaneous nature of adsorption of DR. The positive value of  $\Delta H^\circ$  confirms the endothermic nature of the removal process. The positive value of  $\Delta S^\circ$  suggests the increased randomness at the solid/solution interface for the adsorption of DR onto CLDHs. The results of two kinetic models which fitted the experimental data show that the pseudo-first-order kinetic model gave a better description for the adsorption process. The rate constants and activation energy of adsorption were also calculated. The calculated value of  $E_a$  was 14.50 kJ/mol, which indicates that the adsorption process was controlled by diffusion.

*Keywords:* Layered double hydroxides; Calcined; Removal; Dispersed red; Dye

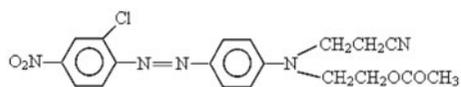
### 1. Introduction

Mankind has used dyes for thousands of years [1]. A few decades earlier, the dyes selection, application, and use were not given a major consideration with respect to their environmental impact. Even the chemical composition of half of the dyes used in the industry was estimated to be unknown. With the growing concern on health, mainly on esthetic grounds, it was more from the 80s that people started paying much

attention to the dye wastes too [2]. Most of the dyes released during textiles, clothing, printing, and dyeing processes are considered as hazardous and toxic to some organisms and may cause direct destruction of aquatic creatures [3]. In the last few years, however, more information on the environmental consequences of dyestuff usage has become available and the dye manufacturers, users, and governments themselves are taking substantial measures to treat the dye containing wastewaters.

Dispersed red (DR) is a kind of azo dye. Its chemical structural formula is as follows:

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Several methods have been used to treat the dye containing wastewaters, such as sedimentation [4], filtration technology [5], chemical treatment [6,7], oxidation [8–11], electrochemical methodology [12–15], ion exchange [16,17], biological treatment [18–21], and photocatalyst degradation [22]. In addition to the already mentioned methods, the adsorption process which besides being widely used for dye removal also has a wide applicability in wastewater treatment [23–27]. In recent years, many studies have focused on seeking cheap, locally available, and effective adsorbents, such as waste biopolymers [28,29], clays, and clay minerals [30–34]. Among these materials, layered double hydroxides (LDHs) have higher adsorption capacities and are recyclable [35].

LDHs, a class of synthetic clays with high anion-exchange capacities, are effective adsorbents to remove lots of anionic pollutants. The chemical composition of LDHs can be described by the formula  $[M^{2+}_{1-x}M^{3+}_x(OH)_2]^{x+}(A^{n-})_{x/n} \cdot mH_2O$  where  $M^{2+}$  and  $M^{3+}$  are metal cations, for example,  $Mg^{2+}$  and  $Al^{3+}$ , that occupy octahedral sites in the hydroxide layers,  $A^{n-}$  is an exchangeable anion, and  $x$  is the ratio  $M^{3+}/(M^{2+} + M^{3+})$  [35,36]. The decomposition of  $MgAl-CO_3$  LDHs when heated around  $500^\circ C$  leads to mixed metal oxides, which are characterized by high specific surface areas and homogeneous dispersion of metal cations. The mixed metal oxides can take up anions from the aqueous solution, with concomitant reconstruction of the original layered structure. Therefore, the calcined layered double hydroxides (CLDHs) can be used as potential adsorbents to remove toxic anions from contaminated water [35–40].

The purpose of this work was to investigate the removal of DR from wastewater by CLDHs, by taking into account the effects of CLDH structures, adsorbent dosage, initial dye concentration, and temperature. The results reported here show that these factors affect the adsorption of DR and are significant toward a better understanding of the potential application of CLDHs for decolorization of the dye wastewater.

## 2. Materials and methods

### 2.1. Materials

$Mg(NO_3)_2 \cdot 6H_2O$ ,  $Al(NO_3)_3 \cdot 9H_2O$ , NaOH,  $Na_2CO_3$ , and NaCl were analytical reagent (A.R.) grade, used as received. DR was provided by Hangzhou Caltex

Chemical Co., Ltd. All the water used was deionized.  $MgAl-CO_3$  LDHs were obtained using a conventional co-precipitation method [41,42]. The method involves very rapid mixing to complete the nucleation process, followed by a separate aging process. CLDHs were obtained by calcining LDHs in a muffle furnace at the designation temperature ( $500^\circ C$ ) for 3 h.

### 2.2. Characterization

X-ray diffraction pattern of the samples, including  $MgAl-CO_3$  LDHs, CLDHs, and CLDHs after adsorption of DR, was obtained using a Shimadzu XRD-6000 diffractometer with  $Cu K\alpha$  radiation (40 kV and 30 mA) at a scanning rate of  $5^\circ \text{min}^{-1}$ . Elemental analysis was performed by inductively coupled plasma (ICP) emission spectroscopy with a Shimadzu ICPS-7500 ICP instrument using solutions prepared by dissolving the samples in dilute  $HNO_3$ .

### 2.3. Sorption experiments

All sorption studies were carried out in a series of 100 mL conical flasks by subjecting a given dose of CLDH to a period of reciprocating type shaking together with the DR synthetic wastewater (50 ml) at  $30^\circ C$ . The adsorbent was separated by filtration, and the filtrate was analyzed for DR concentration using spectrophotometric method. Blanks containing no DR were used for each series of experiments. The DR concentration, the percentage removal of DR, and the adsorption capacity of CLDH for DR were calculated from the concentrations in solution before and after adsorption, respectively.

Sorption isotherm studies were conducted in a series of 100 mL flask by mixing 50 mL of DR solution (0.05–1 mmol/L) with 0.05 g CLDH. The mixture was shaken at the designation temperature for 24 h to allow the adsorption of DR until the equilibrium was reached. The pH of the solution was not adjusted. After shaking for 24 h, the mixture was then filtered. The DR concentration was measured using spectrophotometric method. The adsorption capacity was calculated by the following equation:

$$q_e = \frac{(C_0 - C_e)V}{m} \quad (1)$$

where  $q_e$  is the adsorption capacity at the equilibrium in mmol/g,  $C_0$  and  $C_e$  are initial and equilibrium concentrations of DR in mmol/L,  $V$  is the volume of solution in liters, and  $m$  is the mass of CLDH in grams.

Kinetic studies were conducted in a series of 100 mL flask by mixing 50 mL of DR solution (1 mmol/L) with 0.1 g CLDH. The mixture was shaken at a certain temperature (e.g. 30°C), in N<sub>2</sub> atmosphere. The pH of the solution was not adjusted. After shaking for the designated time, the mixture was then filtered. DR concentration was measured using spectrophotometric method, and the solid remaining at the end of the experiment was characterized by X-ray diffraction. The DR uptake by the CLDH was calculated from the following equation:

$$q_t = \frac{(C_0 - C_t)V}{m} \quad (2)$$

where  $q_t$  is the adsorption capacity of CLDH at time  $t$  in mmol/g,  $V$  is the volume of solution in liters,  $C_0$  and  $C_t$  are the initial concentration of DR and that at time  $t$  in mmol/L, and  $m$  is the mass of CLDH in grams.

### 3. Results and discussion

#### 3.1. Effect of Mg/Al molar ratio of LDHs layers

The effect of varying Mg/Al molar ratio of LDHs on the adsorption of DR was investigated. It can be seen from Table 1 that the retention of DR by the CLDH with Mg/Al molar ratio of 3 is the best of all, for which the adsorption capacity 0.33 mmol/g in the initial DR concentration is 0.5 mmol/L. The Mg/Al molar ratio has only a slight influence on the adsorption capacity. The percentage of removal is 82.1%, slightly higher than the Mg/Al ratios of 2 (78.6%) and 4 (80.8%).

#### 3.2. Effect of dosage of CLDHs

The effect of the dosage of CLDHs on the adsorption of DR with initial concentration of 0.2 mmol/L

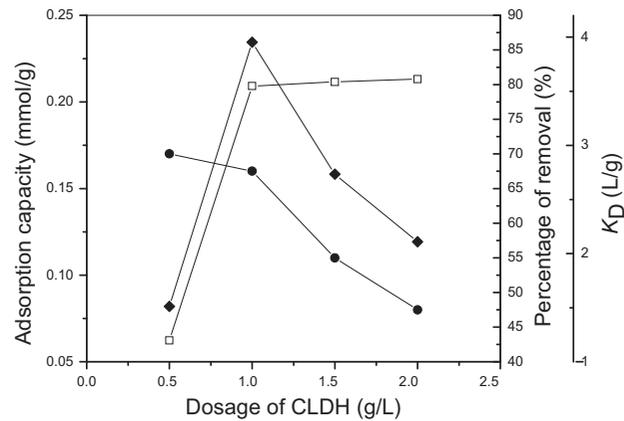


Fig. 1. Effect of adsorbent dose on the adsorption of DR: (●) adsorption capacity vs. dosage of CLDH, (□) percentage of removal vs dosage of CLDH, and (◆) distribution coefficient  $K_D$  vs. dosage of CLDH ( $V = 50$  ml,  $[DR] = 0.2$  mmol/L,  $T = 25^\circ\text{C}$ ).

was studied and the results were shown in Fig. 1. It can be seen that the dosage of CLDH significantly influenced the removal of DR. The percentage removal of DR was 43.1% for 0.5 g/L of CLDH, while it was greatly increased to 79.6% for 1.0 g/L of adsorbent. However, there was only a slight change in the extent of adsorption of DR when the dosage of adsorbent was over 1.0 g/L. For example, the percentage removal was 82.1% for 2.0 g/L of adsorbent.

Furthermore, the higher adsorbent dose results in a lower adsorption capacity of CLDH at a fixed DR concentration (0.2 mmol/L), as shown in Fig. 1, consistent with the argument that the surface sites of the adsorbent are heterogeneous. According to the surface site heterogeneity model, the surface is composed of sites with a spectrum of binding energies. At low adsorbent dose, all types of sites are entirely exposed and the adsorption on the surface is saturated fast, showing a high adsorption capacity. But at a high adsorbent dose, the availability of higher energy sites

Table 1  
Effect of Mg/Al molar ratio on the adsorption of DR

$[DR]_0$ (mmol/L)	Mg/Al ratio	$[DR]_t$ (mmol/L)	Percentage of removal (%)	Adsorption capacity (mmol/g)
0.1	2	0.0421	57.9	0.06
0.1	3	0.0337	66.3	0.07
0.1	4	0.0340	66.0	0.07
0.2	2	0.0427	78.6	0.16
0.2	3	0.0357	82.1	0.16
0.2	4	0.0383	80.8	0.16
0.5	2	0.2124	57.5	0.29
0.5	3	0.1714	65.7	0.33
0.5	4	0.2019	59.6	0.30

decreases with a larger fraction of lower energy sites occupied, resulting in a low adsorption capacity.

The distribution coefficient  $K_D$  (L/g), describing the binding ability of adsorbent surface for an element, was calculated as Eq. (3):

$$K_D = C_s/C_w \quad (3)$$

where  $C_s$  is the concentration of DR on solids (mmol/g) and  $C_w$  is the concentration of DR in water (mmol/L).

It can be seen from Fig. 1 that the distribution coefficient ( $K_D$ ) increases with increasing dosage of CLDH in the range of 0.5–1.0 g/L and decreases with increasing dosage of CLDH in the range of 1.0–2.0 g/L, which also implies that the surface of CLDH is heterogeneous. If the surface is homogeneous, the  $K_D$  values should not change with adsorbent dosage.

### 3.3. Effect of initial DR concentration

The effect of the initial DR concentration on the adsorption of DR onto the CLDH was studied and shown in Fig. 2. It can be seen from Fig. 2(A) that the percentage of removal increases with the decrease in the initial DR concentration. When the initial concentration of DR is 0.2 mmol/L, the percentage of removal is higher than 80%. At the same time, it is obvious in Fig. 2(B) that the adsorption capacity of CLDH increases with the increase in the initial DR concentration. And the adsorption capacity of CLDH decreased with the increase in the dosage of CLDH. Because the adsorption capacity ( $q_e$ ) was inversely proportional to the mass of CLDH.

### 3.4. Equilibrium isotherm

Fig. 3 is the equilibrium isotherm of adsorption of DR onto CLDH at different temperatures, which indicates that the adsorption capacity increases upon increasing equilibrium concentration of DR and increasing temperature. The temperature dependence of adsorption process is associated with several thermodynamic parameters.

Two general-purpose equilibrium models were used in an attempt to fit the experimental data: (i) the Langmuir model (Eq. (4)) and (ii) the Freundlich model (Eq. (5)), respectively, and it was found that the Langmuir model gave a satisfactory fit to the experimental data, as shown in Table 2.

$$q_e = \frac{q_m K_L C_e}{1 + K_L C_e} \quad (4)$$

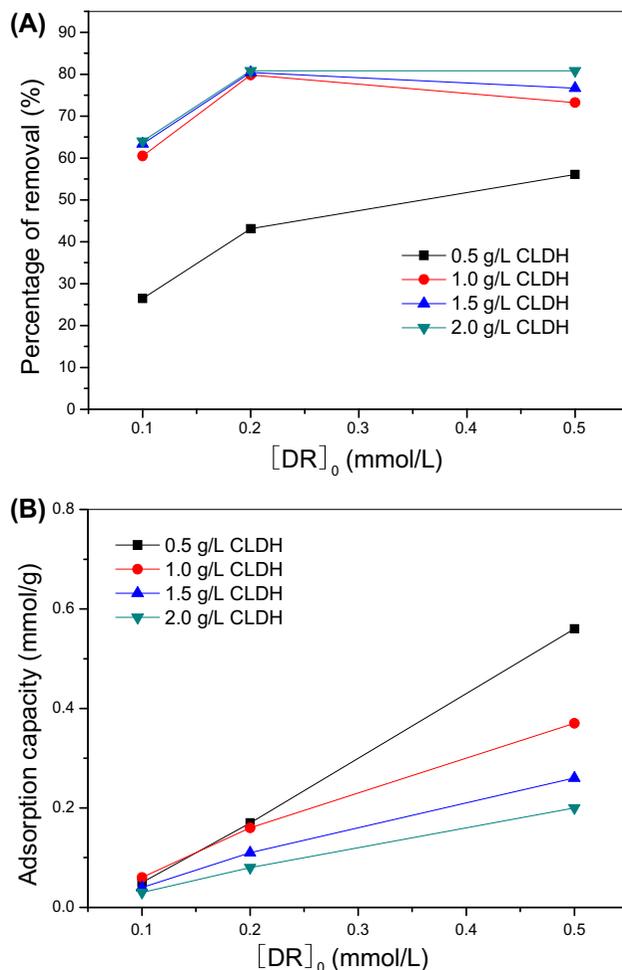


Fig. 2. Effect of initial concentration on the adsorption of DR ( $V = 50$  ml,  $T = 25^\circ\text{C}$ ).

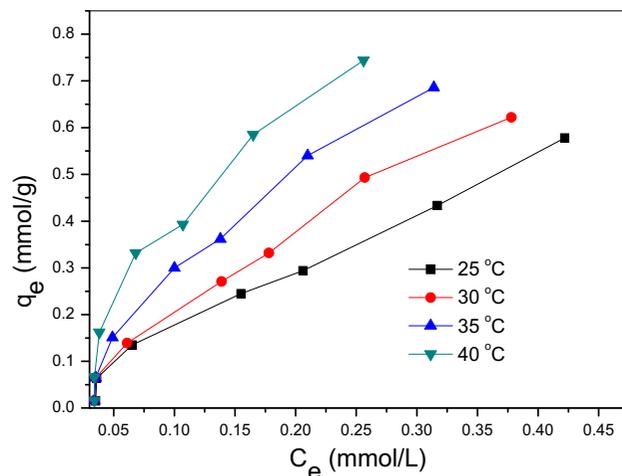


Fig. 3. Equilibrium isotherms for adsorption of DR onto CLDH.

Table 2

Freundlich, Langmuir constants, and thermodynamic parameters associated with adsorption of DR onto CLDH

Temp. (°C)	Freundlich			Langmuir				Thermodynamic parameters		
	$K_F$	$n$	$R^2$	$q_m$ (mmol/g)	$K_L$ (L/mol)	$\ln K_L$	$R^2$	$\Delta G^\circ$ (kJ/mol)	$\Delta H^\circ$ (kJ/mol)	$\Delta S^\circ$ (J/mol/K)
25	1.253	0.905	0.987	3.47	465.81	6.144	0.986	-15.23	70.67	287.91
30	1.552	0.900	0.981	2.93	734.14	6.599	0.986	-16.63		
35	2.033	0.900	0.966	2.77	1,084.85	6.989	0.939	-17.91		
40	2.582	0.873	0.929	2.68	1,866.05	7.532	0.973	-19.61		

$$q_e = K_F C_e^n \tag{5}$$

where  $K_L$  is the Langmuir constant related to the loading and energy of adsorption in L/mol,  $K_F$  and  $n$  are the Freundlich temperature-dependent constants,  $q_m$  is the maximum adsorption capacity in mmol/g,  $q_e$  is the adsorption capacity at equilibrium in mmol/g, and  $C_e$  is the equilibrium concentration of DR in the solution in mmol/L, respectively.

Thermodynamic parameters such as Gibbs free energy ( $\Delta G^\circ$ ), standard enthalpy change ( $\Delta H^\circ$ ), and standard entropy change ( $\Delta S^\circ$ ) for the process were calculated using the equations:

$$\Delta G^\circ = -RT \ln K_L \tag{6}$$

$$\ln K_L = \Delta S^\circ / R - \Delta H^\circ / (RT) \tag{7}$$

where  $R$  is universal gas constant,  $T$  is temperature (K), and  $K_L$  is Langmuir constant.

The values of  $\Delta G^\circ$ ,  $\Delta H^\circ$ , and  $\Delta S^\circ$  are also listed in Table 2. The negative  $\Delta G^\circ$  value indicates the spontaneity of the DR removal process.  $\Delta H^\circ$  and  $\Delta S^\circ$  were calculated from a Van't Hoff plot (Fig. 4, correlation coefficient  $R^2 = 0.997$ ) using the slope, and intercept by regression method, respectively. The positive value of  $\Delta H^\circ$  confirms the endothermic nature of adsorption DR onto CLDH. The positive value of  $\Delta S^\circ$  suggests the increased randomness at the solid/solution interface for the adsorption process.

### 3.5 Kinetic studies

Kinetic studies of the removal of DR by LDHs were concerned with obtaining essential information to enable the adsorbent to be used in practical treatment systems. Fig. 5 shows the experimental data obtained under different isothermal conditions.

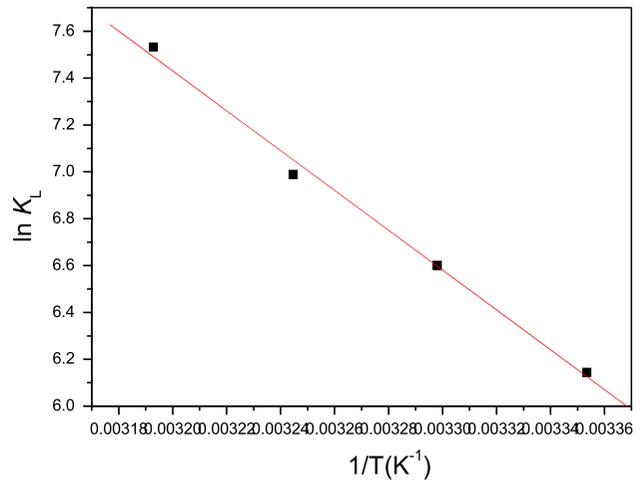


Fig. 4. Van't Hoff plot for adsorption of DR onto CLDH.

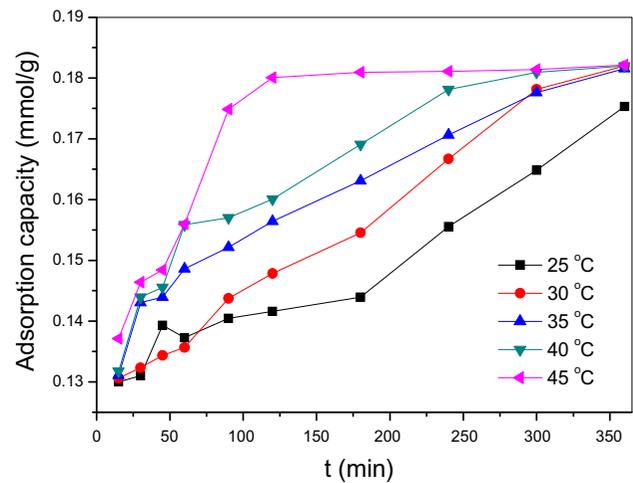


Fig. 5. Kinetics of the adsorption of DR onto CLDH ( $V = 50$  ml,  $[DR]_0 = 1$  mmol/L,  $[CLDH] = 2.0$  g/L).

The rate of adsorption increases significantly with temperature and the time taken to reach equilibrium decreases with increasing temperature.

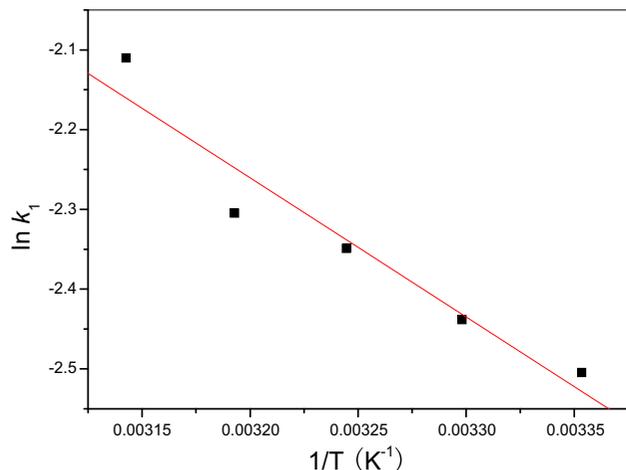


Fig. 6. Arrhenius plot for adsorption of DR onto CLDH.

Table 3 presents the results of fitting experimental data to first-order (Eq. (8)) and pseudo-second-order (Eq. (9)) models, respectively.

$$\frac{dq_t}{dt} = k_1(q_e - q_t) \quad (8)$$

$$\frac{dq_t}{dt} = k_2(q_e - q_t)^2 \quad (9)$$

where  $q_t$  is the adsorption capacity at time  $t$  in mmol/g, and  $q_e$  is the adsorption capacity at equilibrium in mmol/g, respectively.

It can be seen from Table 3 that the correlation coefficient ( $R^2$ ) varies in the order: first-order model > pseudo-second-order under all experimental conditions, which indicates that the first-order model is the most satisfactory in describing the adsorption kinetics of DR onto CLDH. The experimental  $q_e$  values agree well with the calculated ones obtained from the first-order kinetics model.

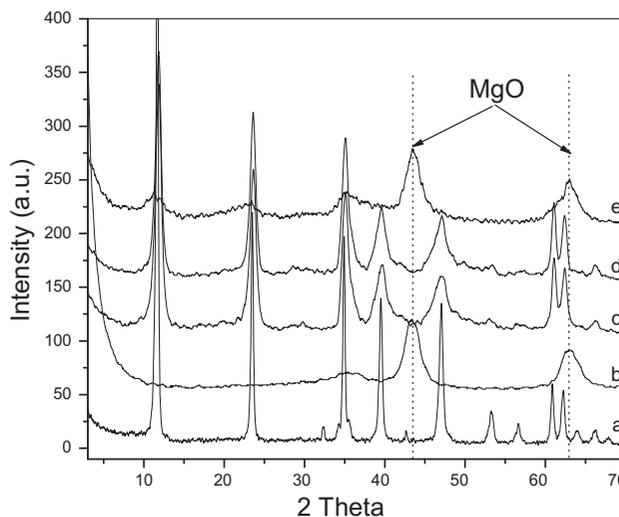


Fig. 7. XRD patterns of (a) MgAl-CO<sub>3</sub> LDH precursor, (b) calcined LDH (CLDH), (c) CLDH after adsorption DR, (d) material regenerated by treating the resulting adsorbent with Na<sub>2</sub>CO<sub>3</sub> aqueous solution, and (e) material regenerated by direct calcination of the resulting adsorbent.

An Arrhenius plot of the adsorption rate against the reciprocal temperature was performed using the kinetic data of Table 3, giving a reasonably straight line (Fig. 6,  $R^2 = 0.996$ ). The gradient of this plot is  $-(E_a/R)$ , according to the well-known Arrhenius expression given in Eq. (10), and the activation energy can thus be calculated:

$$k_1 = A e^{-(E_a/RT)} \quad (10)$$

For diffusion-controlled processes, the activation energy of adsorption is lower than 20 kJ/mol. The calculated  $E_a$  value in our case, 14.5 kJ/mol, indicates that the process of dye removal is controlled by DR diffusion onto CLDH.

Table 3

Experimental conditions, kinetic parameters, and regression coefficients ( $R^2$ ) for the two kinetic models

Run no.	[DR] <sub>0</sub> (mmol/L)	[CLDH] (g/L)	Temp. (°C)	$q_{e \text{ exp}}$ (mmol/L)	Pseudo-first-order			Pseudo-second-order		
					$q_{e \text{ cal}}$ (mmol/g)	$k_1 \times 10^{-2}$ (min <sup>-1</sup> )	$R^2$	$q_{e \text{ cal}}$ (mmol/g)	$k_2$ (g/mmol min)	$R^2$
1	1	2.0	25	0.175	0.149	12.12	0.923	0.157	1.378	0.501
2	1	2.0	30	0.181	0.155	9.98	0.993	0.167	0.955	0.568
3	1	2.0	35	0.181	0.162	9.55	0.979	0.172	0.868	0.757
4	1	2.0	40	0.180	0.166	8.73	0.972	0.177	0.853	0.826
5	1	2.0	45	0.182	0.174	8.17	0.650	0.184	0.803	0.856

Table 4

Relationship between the percentage of removal, adsorption capacity, and number of times recycled ( $T = 30^{\circ}\text{C}$ ,  $[\text{DR}] = 50 \text{ mg/L}$ ,  $[\text{CLDH}] = 2.0 \text{ g/L}$ )

Cycle number	Percentage of removal (%)	Adsorption capacity (mmol/g)
1	98.1	44.14
2	97.7	43.96
3	98.0	44.10
4	97.3	43.78
5	96.9	43.60

### 3.6. Regeneration studies

In order to recycle the adsorbent, it is necessary to regenerate the resulting adsorbent. There are two methods to regenerate the adsorbent. The first one was carried out using  $\text{Na}_2\text{CO}_3$  aqueous solution (0.1 M). The mixture was stirred for 6 h, and the resulting solid was then filtered, washed thoroughly with deionized water, and calcined in a muffle furnace at  $500^{\circ}\text{C}$  for 3 h. The other regeneration method was direct calcination of the resulting adsorbent.

Fig. 7(a) that the XRD pattern of the  $\text{MgAl-CO}_3$  LDHs precursor shows sharp and symmetric peaks at lower  $2\theta$  values, which are characteristic of hydrotalcite-like compounds, and the material consists of a single crystalline phase. After the LDHs precursor was calcined at  $500^{\circ}\text{C}$ , the layered structure is lost (Fig. 7(b)), leading to the formation of a mixed magnesium aluminum oxide. Reconstruction of the structure (Fig. 7(c)) has been observed to take place after adsorption DR, giving a material having a basal spacing ( $d\ 0\ 0\ 3$ ) of 0.756 nm, the same as that (0.755 nm) of the  $\text{MgAl-CO}_3$  LDH precursor. This indicates that the dye molecules did not enter the interlayer of LDHs. However, material regenerated by direct calcination of the resulting adsorbent (Fig. 7(e)) was the formation of a mixed magnesium aluminum oxide, the same as CLDH.

Successive adsorption measurements (Table 4) show that the regenerated CLDH has almost the same capability to remove DR as a fresh one. So it can be concluded that the wastewater treatment is a reversible process, thereby facilitating the recycling of the material for further use.

## 4. Conclusions

These studies have significant implications for efficient remediation of DR from aqueous solution by CLDHs, and the process is reversible. The adsorption capacity of CLDHs increases with the increase in the initial DR concentration, but decreases with increas-

ing temperature. Thermodynamic parameters were calculated. The negative  $\Delta G^{\circ}$  value indicates the spontaneity of the DR removal process. The positive value of  $\Delta H^{\circ}$  confirms the endothermic nature of DR removal. The positive value of  $\Delta S^{\circ}$  suggests the increased randomness at the solid/solution interface for the adsorption of DR onto CLDHs. Adsorption of DR by CLDH follows the pseudo-first-order model, which describes the DR diffusion onto CLDH process.

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