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Synthesis of high-performance nitrogen-containing porous carbon and adsorption properties towards metal ions

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ABSTRACT

Waste water containing metal ions is one of the main pollution sources of surface water and groundwater, and must be removed effectively. In this paper, nitrogen-containing porous carbons, the 800KH-H₂O and the 800KH-NH₃, were synthesized using sunflower plates as the major carbon source carbonized at 800 °C and activated with distilled water and concentrated aqueous ammonia at the same temperature. The porous carbons were characterized by surface area analyzer, Fourier transform infrared, element analysis, and scanning electron microscopy. The adsorption properties of the porous carbons toward metal ions were studied by batch methods. The test results show that the average pore diameter of porous carbon is smaller than 2 nm, and nitrogen-containing chemical groups were formed on its surface. The adsorption capacities of the 800KH-NH₃ toward Pb²⁺ are as high as 786 mg g⁻¹ due to its developed pore structure and nitrogen-containing chemical groups. The adsorption process could be well described by the intraparticle mass transfer diffusion model and the Langmuir–Freundlich model.

Keywords: Porous carbon; Adsorption; Heavy metal ion; Sunflower plate

1. Introduction

Industrial development has greatly polluted surface water and groundwater resulting from heavy metal ions. Heavy metal ions possess high toxic effect to animals, plants, and human beings. Unlike organic contaminants, heavy metal ions were not biodegradable and tend to accumulate in living organisms and many of them were known to be toxic or carcinogenic

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even at very low concentration. Therefore, the effective removal of heavy metal ions from water is very necessary and has attracted considerable research and practical interest. Adsorption method, as an effective and economical method, was used widely to remove heavy metal ions from aqueous solutions. Various materials, including modified and unmodified inorganic adsorbents [1–24], metal oxides [25–29], and chelating resin [30–38], have been reported to remove heavy metal ions from aqueous solutions. However, most of these adsorbents suffer from low adsorption capacities or

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hard preparation procedures. Therefore, it is necessary to seek more effective adsorbents to remove metal ions from aqueous solutions.

Porous carbons possess developed pore structure, high specific surface, and are easy to surface modification. This makes it widely used as adsorbent [14–24], catalyst supports [39-42], etc. Biomass and polymers are the commonly used precursors to prepare porous carbons [14–18,20–24]. In general, porous carbon was prepared at higher temperature and has few surface functional groups on its surface [20-24]. So, the adsorption of porous carbon mainly uses its physical adsorption mechanism, and the adsorption capacity is poor. In order to improve its adsorption property, surface chemical modification of porous carbon is desired and many methods have been developed. For example, nitrogen-containing chemical groups are introduced to the porous carbon after treatment with NH₃ or HNO₃ [42–44]. This chemical modification improves the adsorption properties markedly.

In this work, nitrogen-containing porous carbons of high surface area and large pore volume were synthesized using sunflower plates as the major carbon source carbonized at 800 °C and activated with distilled water and concentrated aqueous ammonia at 800 °C, respectively. The pore structure was determined, and the surface chemical groups of resultant porous carbon were characterized. Its adsorption properties for heavy metal ions were investigated.

2. Experiments

2.1. Synthesis of porous carbon

At first, sunflower plate was washed and dried at 100 °C for 24 h. It was then pulverized and sieved. A certain amount of sunflower plate powder (100–125 µm) was carbonized in charcoal furnace at 800 °C for 2 h with heating rate of 3 °C min⁻¹ and N₂ flow of 50 ml min⁻¹, and then activated with distilled water and concentrated aqueous ammonia at 800 °C, respectively. Finally, the resultant samples were washed with distilled water until neutral and then, dried at 80 °C for 24 h. The unactivated porous carbon, the activated porous carbon treated with distilled water and concentrated aqueous ammonia were denoted as 800KH, 800KH-H₂O, and 800KH-NH₃, respectively.

2.2. Characterizations

The surface area properties were measured with JWGB JW-BK132F surface area analyzer (Beijing, China). The surface area was calculated by the

Brunauer–Emmett–Teller (BET) method. The pore size distribution (PSD) was calculated by a Barret-Joyner-Halenda (BJH) method using nitrogen adsorption data. The micropore volume was obtained from Horvaih-Kawazoe (HK) method, and the total pore volume (V_{Tot}) was estimated from the adsorbed amount at a relative pressure P/P_0 of 0.995. Scanning electron microscopy images were obtained using S-4800 field emission microscope (Hitachi, Japan). Fourier transform infrared (FT-IR) spectrum of the sample was measured on a FTIR4800S spectrometer using the usual KBr pellet technique (Shimadzu, Japan). The element content was measured with Vario EL elemental analyzer (Elementar, Germany).

2.3. Adsorption experiments

About 0.01 g of porous carbon and 25 ml aqueous solution of heavy metal ion of different initial concentrations at pH of 4 were directly introduced into several conical flasks. These conical flasks were shaken in a shaker at 20 °C. After reaching the adsorption equilibrium (12 h), the equilibrium concentration (C_e) of the heavy metal ion solution was determined using Prodigy ICP-ACE (Leeman Lab, America). Equilibrium adsorption capacity (Q_e) was calculated according to the following equation (Eq. (1)).

$$Q_{\rm e} = \left[(C_0 - C_{\rm e})/m \right] \times V \tag{1}$$

where C_0 and C_e are the initial and equilibrium concentrations of the heavy metal ions in the solution (mg L⁻¹), *V* is the volume of the solution (L), and *m* is the dosage of the adsorbent (g).



Fig. 1. PSD of porous carbons.

Samples	$S_{\rm BET} ({\rm m}^2 {\rm g}^{-1})$	$V_{\text{total}} (\text{cm}^3 \text{g}^{-1})$	$V_{\rm micropore} ({\rm cm}^3 {\rm g}^{-1})$	$V_{\rm mesopore}~({\rm cm}^3{\rm g}^{-1})$	Pore size (nm)
800KH 800KH-H ₂ O	221.09 370.61	0.147 0.244	0.075 0.146	0.072 0.098	2.293 1.927
800KH-NH ₃	311.79	0.259	0.168	0.091	1.901

Table 1 The pore structure parameters

3. Result and discussion

3.1. Characterization of porous carbon structure

The PSD and most average pore diameter of samples were shown in Fig. 1. The pore properties of the 800KH, 800KH-H₂O, and 800KH-NH₃ are listed in Table 1.

The average pore diameter of 800KH-H₂O and 800KH-NH₃ of around 1.9 nm indicates that the porous carbon is microporous. It can be seen that the BET special surface area and pore volume increase but average pore diameter decreases after activation with distilled water and concentrated aqueous ammonia. The decrease in pore size was due to the modification of the internal surface by activation. The increase in BET special surface area and pore volume indicate that the number of pore increases.

The SEM images of samples before and after the H_2O or NH_3 activation are shown in Fig. 2.

The surface of the 800KH is relatively coarse as some carbon particles fill the big pore and are attached to the surrounding surface. When the 800KH is activated, the surface becomes smooth. This is because the filled and attached carbon particles are removed. So, the BET special surface area and pore volume increases. This is consistent with the former structure analysis.

The presence of the nitrogen-containing groups in the prepared porous carbons was confirmed by FT-IR spectroscopy (Fig. 3) and elemental analysis (Table 2).

In the spectra of the 800KH-H₂O and 800KH-NH₃, an intense band appeared at 710/711 cm⁻¹, and the intensity of the 800KH-NH₃ is higher than that of the 800KH-H₂O. These bands are assigned to the characteristic absorption of the N–H bond. The peak at 1,556 cm⁻¹ in the spectrum of the 800KH-H₂O is assigned to the characteristic absorption of the -NO₂ group. Together with the elemental analysis results, the O content of the 800KH-H₂O is higher than that of the 800KH-NH₃ the N in the 800KH-NH₃ mainly exists in the form of amino group, while it exists in the form of nitro group in the 800KH-H₂O. This also can be evidenced from the adsorption experiment.

Additionally, it can also be seen from the elemental analysis that the N and C content of the porous carbon increases slightly after activation with distilled water and concentrated aqueous ammonia. The reason may be that the composition and structure of the porous carbon materials are changed in the activation procedure. These can be evidenced from the data of Table 1.



Fig. 2. SEM images of porous carbons: (a) 800KH, (b) $800KH\text{-}H_2O,$ and (c) $800KH\text{-}NH_3.$



Fig. 3. FT-IR spectra.

3.2. Adsorption properties of porous carbon toward metal ions

The kinetic adsorption curve of the 800KH, 800KH- H_2O , and 800KH- NH_3 toward metal ions was shown in Fig. 4.

The saturated adsorption capacity of the 800KH, 800KH-H₂O, and the 800KH-NH₃ toward Pb²⁺ are 340, 514, and 786 mg g^{-1} , respectively. For all the metal ions studied (kinetic adsorption curves of 800KH and 800KH-H₂O toward Cd²⁺, Cu²⁺, and Zn²⁺ were omitted), the adsorption capacity of the 800KH-H₂O and 800KH-NH₃ is higher than that of 800KH. This is attributed to the developed pore structure, the high specific surface, and the surface modification with the functional groups in the 800KH-H₂O and 800KH-NH₃ structures. Therefore, the adsorption capacity is enhanced after activation. Moreover, the adsorption capacity of the 800KH-H₂O is lower than that of 800KH-NH₃ although the specific surface area of the former is higher than that of the latter. The reason may be that the 800KH-NH₃ possesses more amino groups on its internal surface than the 800KH-H₂O,

Table 2 Elemental analysis results

Samples	Weight (g)	N (%)	C (%)	H (%)	O (%)	S (%)
800KH 800KH- NH ₃	2.5970 2.2990	1.42 1.72	59.79 63.03	2.717 0.805	17.312 10.263	0.205 0.282
800KH- H ₂ O	2.2530	2.09	66.32	1.576	11.404	0.210

which can be evidenced with the FT-IR spectra and elemental analysis.

Importantly, the 800KH, the 800KH-H₂O, and the 800KH-NH₃ prepared in this study possess higher adsorption capacity toward metal ions than previously reported porous carbons. The comparisons are shown in Table 3. This demonstrates that the 800KH-NH₃ possesses very strong adsorption ability and high affinity for metal ions, and it can be used to remove effectively metal ions.

Kinetic parameters can give important information for the efficiency of adsorption. To analyze the adsorption rate of the Pb²⁺ on 800KH-NH₃, three kinetic models including the Lagergren-first-order model, pseudo-second-order kinetic model, and intraparticle mass transfer diffusion model were used to analyze the dynamics of the adsorption process.

The Lagergren-first-order model is expressed as Eq. (2):

$$\ln(Q_e - Q_t) = \ln Q_e - kt \tag{2}$$

where $Q_t (\text{mg g}^{-1})$ is the adsorption amount at time *t* (h); $Q_e (\text{mg g}^{-1})$ is the equilibrium adsorption amount; and $k_1 (h^{-1})$ is the adsorption rate constant. k_1 can be determined experimentally by plotting of ln $(Q_e - Q_t)$ vs. *t*.

The pseudo-second-order kinetic model is expressed as Eq. (3):

$$\frac{t}{Q_{\rm t}} = \frac{1}{k_2 Q_{\rm e}^2} + \frac{t}{Q_{\rm e}}$$
(3)



Fig. 4. Adsorption kinetic curves of 800KH, 800KH- H_2O , and 800KH- NH_3 for metal ions temperature: 20°C; pH 4.

	Metal ion						
Precursors of AC adsorbents	Pb ²⁺	Cd ²⁺	Cu ²⁺	Zn ²⁺	References		
Sunflower plates	786	370	220	231	This study		
Hemp fiber	47	_	_	_	[14]		
Lapsi seed	147	_	_	39.9 (Ni ²⁺)	[16]		
Plum kernels	7.2	_	_	_	[17]		
Jacaranda fruit	5	_	_	_	[17]		
Ficus carica	_	_	18	12 (Ni ²⁺)	[18]		
Carboxylic functionalized activated carbon	80	27.5	_	_	[19]		
Apple pulp	11	_	_	8	[20]		
Maso and Ma bamboo	1.90	0.67	1.91	$0.66 (Cr^{3+})$	[21]		
Cyclohexanol	101.05	75.84	50.37	_	[22]		
Coconut button	44.4	40.8 (Hg ²⁺)	36.4	_	[23]		
Melocanna baccifera	-	0.1 (Ni ²⁺)	-	0.1	[24]		

Table 3

Comparisons of ausorphon capacity (mg/g) of outer 19113 by other AC ausorber	Compariso	ns of adsorp	tion capacity	(mg/g)	of 800KH-NH ₃	by other	AC adsorbent
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Table 4 Kinetic parameters of Pb²⁺ on 800KH-NH₃

Lagergren-first-order			Pseudo-s	econd-order	Intra-par	Intra-particle diffusion		
$\overline{Q_{\mathrm{e}}}$	k_1	R^2	$Q_{\rm e}$	<i>k</i> ₂	R^2	k _{id}	С	R^2
1,460.7	0.3178	0.8924	5,000	3.5×10^{-6}	0.8114	308.1	-261.3	0.9937

where k_2 is the rate constant of the pseudo-secondorder adsorption (g mg⁻¹ h⁻¹). k_2 can be determined from plotting (t/Q_t) vs. t.

The intraparticle mass transfer diffusion model is expressed as Eq. (4):

$$Q_{\rm t} = k_{\rm id} t^{1/2} + c \tag{4}$$

where *c* is the intercept (mg g^{-1}) and k_{id} is the intraparticle diffusion rate constant $(\text{mg g}^{-1} \min^{1/2})$, which can be evaluated from the slope of the linear plot of Q_{t} vs. $t^{1/2}$.

The kinetic parameters and correlation coefficients (R^2) are summarized in Table 4. Compared with the Lagergren-first-order model and pseudo-second-order kinetic model, the correlation coefficient (R^2) of the intraparticle mass transfer diffusion model is closer to 1.0. This shows that the intraparticle mass transfer diffusion model is more suitable to describe the adsorption process of Pb²⁺ on 800KH-NH₃.

In order to research the adsorption behavior of Pb^{2+} ions on 800KH-NH₃, it is important to have a satisfactory description of the quantitative relationship between the two phases in the adsorption system. The adsorption isotherms of 800KH, 800KH-H₂O, and 800KH-NH₃ for Pb^{2+} ion were thus determined and are shown in Fig. 5. The adsorption isotherms were attempted to be fitted with the Langmuir (Eq. 5), Freundlich (Eq. 6), Sips (Eq. 7), Temkin (Eq. 8), and Dubunin–Radushkevich (D–R) model (Eq. 9), respectively [45–47].



Fig. 5. Adsorption isotherms of 800KH-NH₃ towards Pb^{2+} temperature: 20°C; time: 12 h; pH.

Table 5					
Parameters	for	plotting	adsorption	isotherms	Pb ²⁺

Model Parameter	Langmuir		Freundlich		Sips		Temkin		D–R	
	K	Q_0	п	k	b	т	B _T	b_{T}	$\overline{Q_0}$	K _{ad}
	0.0025	1,250	1.51	11.16	0.0095	4.02	243.93	9.99	609.96	0.0006

Table 6

Adsorption linear regression equations of 800KH-NH₃ towards Pb²⁺

Adsorption model	Linear regression equation	R^2
Langmuir	$C_{e}/Q_{e} = 0.0008C_{e} + 0.3241$	0.9971
Freundlich	$\ln Q_e = 0.661 \ln C_e + 2.4119$	0.9921
Sips isotherm	$Q_e = 858.8 \times 0.0095 \times C_e^{4.02} / (1 + 0.0095 \times C_e^{4.02})$	0.9991
Temkin	$Q_e = 243.93 \ln C_e - 837.94$	0.9786
Dubinin–Radushkevich	$\ln Q_{\rm e} = -0.0006\varepsilon^2 + 6.4134$	0.8631

$$C_{\rm e}/Q_{\rm e} = C_{\rm e}/Q_0 + 1/(KQ_0) \tag{5}$$

 $\ln Q_{\rm e} = \ln k + (1/n) \ln C_{\rm e} \tag{6}$

 $Q_{\rm e} = Q_0 b C_{\rm e}^{\ m} / (1 + b C_{\rm e}^{\ m}) \tag{7}$

$$Q_{\rm e} = B_{\rm T} \ln C_{\rm e} + B \ln A_{\rm T} \tag{8}$$

$$\ln Q_{\rm e} = \ln Q_0 - K_{\rm ad} \varepsilon^2 \tag{9}$$

where $C_{\rm e} \, ({\rm mg \, L}^{-1})$ is the equilibrium concentration, $Q_{\rm e} \ ({\rm mg \, g^{-1}})$ is the equilibrium adsorption capacity, $Q_0 \ ({\rm mg \, g^{-1}})$ is the monolayer sorption capacity, K (L mg⁻¹) is the Langmuir constant related to the adsorption energy, k is adsorption equilibrium constant which represents the strength of the adsorptive bond, *n* is the heterogeneity factor which represents the bond distribution, b is the adsorption equilibrium parameter, constant, and *m* the dissociation $B_{\rm T} = (RT)/b_{\rm T}$, $b_{\rm T}$ is related to the heat of adsorption, $A_{\rm T}$ (L min⁻¹) is the equilibrium adsorption constant corresponding to the maximum adsorption energy, K_{ad} (mol² kJ⁻²) is a constant related to the adsorption energy, ε (J mol⁻¹) was the Polanyi potential, $\varepsilon = RT$ $\ln(1+1/C_e)$. In Sips isotherm, if the value of b approaches 0, the Sips isotherm will become a Freundlich isotherm. While the value of m equals 1 or is closer to 1, the Sips isotherm equation reduces to the Langmuir equation; that is, adsorption takes place on homogeneous surface.

The fitting parameters of the adsorption data to the equations are listed in Table 5 and the linear regression equations and the correlation coefficient are described in Table 6.

From the R^2 summarized in Table 6, it can be concluded that the Langmuir and Freundlich equations fit best to the experimental data ($R^2 > 0.99$). The value of b (0.0095) in Sips isotherm approaches 0, and this indicates that the Freundlich model is more appropriate to describe the adsorption behavior than the Langmuir model. Thus, the applicability of monolayer coverage of metal ions on the surface of the activated carbon is confirmed.

4. Conclusion

High-performance nitrogen-containing porous carbons were synthesized successfully from the sunflower plates carbonized at 800°C and activated with distilled water and concentrated aqueous ammonia at the same temperature. The 800KH-H₂O and the 800KH-NH₃ porous carbons were produced. The BET special surface areas are as high as 370.61 and $311.79 \text{ m}^2\text{g}^{-1}$, respectively. The pore size is also less than 2 nm. These nitrogen-containing porous carbons display high adsorption capacities for heavy metal ions due to its developed pore structure and nitrogencontaining functional groups. The adsorption capacity of the 800KH-NH₃ toward Pb²⁺ was as high as 786 mg g^{-1} . The adsorption process could be well described by the intraparticle mass transfer diffusion model and Langmuir-Freundlich model.

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