Adsorption difference of Cu²⁺ on the compositely modified amphipathic maifanites

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ABSTRACT

To determine the effect of compositely modified amphipathic clay on Cu²⁺ adsorption, 50% and 100% cation exchange capacity (CEC) of anionic polyacrylamide (PA in the modified amphipathic maifanite (M_{50x})), citric acid (CA), ethylenediaminetetraacetic acid (ED in M_{50x}), and sodium dodecyl sulfate (SD in M_{50x}) were used to remodify the 50% CEC of dodecyl dimethyl betaine (BS-12 or BS)-modified maifanite (M_{50x}) and form four types of compositely modified amphipathic maifanite (M_{50x}), such as M_{50B5/PA} (including M_{50B5/50PA} and M_{50B5/100PA}; the same goes for the other samples), M_{50B5/CA}, M_{50B5/CD}, and M_{50B5/SD}. The adsorption and thermodynamic characteristics of Cu²⁺ on the various compositely modified M_{50B5} were investigated by using the batch method, and the adsorption difference in the pH value, temperature, and ion strength were discussed. The results showed that (1) the adsorption isotherms of Cu²⁺ on the test samples were all "L" type and combined with the Langmuir model. The maximum adsorption amount of Cu²⁺ on the discussed > M_{50B5/ED} > M_{50B5} PM. M_{50B5} remodified by 100% CEC of the composite modifier obtained superior Cu²⁺ adsorption, and the adsorption amount of Cu²⁺ was 1.10–1.20 times higher than that of M_{BS} remodified by 50% CEC of the composite modifier. (2) In the range of 20°C to 40°C, the adsorption amount of Cu²⁺ in the tested samples increased with the increase in temperature, except for M_{50B5/PA} and M_{50B5/SD} and M_{50B5/SD} and M_{50B5/SD}. (3) Within the pH range of 3 to 5, the Cu²⁺ on the tested maifanites (except M_{50B5}) decreased with increasing ionic strength, wherein the best amount was at 0.01 mol/L. (4) The adsorption of Cu²⁺ on the tested maifanites was a spontaneous, endothermic (except M_{85/PA} and M_{50B5/SD}), and entropic-adding process.

Keywords: Composite modification; Amphipathic maifanite; Cu2+; Adsorption amount

1. Introduction

The discharge of industrial wastes and unreasonable application of pesticides and fertilizers caused serious heavy metal pollution in the soil [1,2], thereby making pollution management an urgent problem to be solved [3,4]. Clay minerals are not only important soil components that can fix heavy metal ions but also materials with properties that can change the existing forms of heavy metal ions in the soil to reduce their mobility and toxicity [5,6]. Therefore, studies should focus on reducing the activity of pollutants and

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improving the soil environment by using clay minerals to remediate the heavy metal pollution in the soil.

Numerous scholars have studied and applied clay minerals due to their advantages of cost-effectiveness, easy availability, and good adsorption performance [7,8]. Clay minerals commonly used to repair heavy metal pollution in the soil include maifanite, zeolite, kaolinite, sepiolite, vermiculite, and illite [6]. Studies showed that zeolite can change the morphology of heavy metals to a certain extent [9], whereas montmorillonite can reduce the active content of Cu and Zn in sludge and the absorption amount of heavy metals via ryegrass [10], and natural zeolite can effectively reduce the heavy metal content absorbed by plants from the soil [11]. The adsorption study of heavy metal ions using natural clay minerals has achieved good progress. The adsorption capacity of clay minerals could be improved by altering clay minerals with modifiers [12]. Scholars had used cationic, anionic and amphoteric modifiers to adjust various clay minerals, and the modified clay minerals presented strong adsorption capacities for heavy metals [13–15]. However, a cationic modifier is unsuitable for soil improvement applications because of its high price and strong sterilization. An amphoteric surfactant features both positively and negatively charged hydrophilic groups and hydrophobic carbon chains, indicating good environmental compatibility [16]. The use of amphoteric surfactants to modify clay minerals can effectively enhance their adsorption capacity to heavy metal cations. Dodecyl dimethyl betaine (BS-12 or BS)-modified Lou soil was used by Meng et al. [17] to adsorb Cd2+, wherein the adsorption amount reached 1.3-1.8 times higher than that of unmodified soil. The maximum adsorption amount of Cd²⁺ on yellow-brown soil modified by BS-12 + sodium dodecyl sulfate (SDS, SD in labeled modified samples) was 4.85-6.40 times higher than that of unmodified yellow-brown soil [18].

Copper is both a heavy metal element and a nutrient element. Therefore, the remediation of Cu²⁺ pollution by using clay minerals and modified clay materials has become an important research topic in recent years. Cu is mainly adsorbed by clay minerals in the soil, especially in soil with low organic content [19]. Gao and Rong [20] observed that the adsorption capacity of maifanite to Cd²⁺, Zn²⁺, Cu²⁺, and Pb2+ increased successively, but the adsorption selectivity and stability of heavy metal ions on natural clay minerals were poor. Hence, the adsorption amount was low. Scholars proposed the idea of using amphoteric modified soil to adsorb heavy metals and revealed that BS-12-modified clay maintained strong adsorption capacity to heavy metals [21,22]. Apart from being extremely abundant and inexpensive, maifanites show good adsorption, dissolution, mineralization, and biological activity. Maifanites cannot introduce new heavy metal pollutants into the soil and thus avoids the risk of secondary pollution [23,24]. This material is ideal for the adsorption of clay minerals. If different types of composite modifiers are used to modify amphoteric maifanites, then they can improve not only the adsorption capacity of maifanites for heavy metal pollution but also select the composite modification mode and addition proportion for better adsorption effect. However, the studies focusing on this aspect are limited. In this study, anionic polyacrylamide (PA) and sodium dodecyl sulfate (SD) with negatively

charged characteristics were selected for electrostatic attraction, whereas ethylenediaminetetraacetic acid (ED) and citric acid (CA) were used for complexation or chelation. These composite modifiers are all safe to use and produce no secondary pollution. Hence, they were used to remodify amphipathic maifanites with modification proportions of 50% and 100%. The adsorption effects of Cu²⁺ on different compositely modified amphoteric maifanites were studied. In addition, the adsorption differences under different environmental conditions, such as temperature, pH value, and ionic strength were discussed to provide a reference for the efficient adsorption of compositely modified amphipathic maifanites in the remediation of copper-contaminated soil.

2. Materials and methods

2.1. Materials

Maifanite (M), the tested clay mineral, was purchased from Qiqihar, Inner Mongolia. This mineral features a 200 mesh particle size, 8.60 pH, 180.24 mmol/kg cation exchange capacity (CEC), $5.02 \text{ m}^2/\text{g}$ specific surface area, and 2.52 mg/kg Cu²⁺ content.

Experimental modifiers: The amphoteric modifier was BS-12 or BS (analytical reagent, produced by Tianjin Xingguang Preparation Factory, Tianjin City, China). The composite modifiers comprised anionic polyacrylamide (APAM) (chemical reagent, Chengdu Kelon Chemical Reagent Factory, Sichuan province, China), CA (analytical reagent, Chengdu Kelon Chemical Reagent Factory, Sichuan province, China), ethylene diamine tetraacetic acid (EDTA) (analytical reagent, Chengdu Kelon Chemical Reagent Factory, Sichuan province, China) and SDS (analytical reagent, Tianjin Dingshengxin Chemical Co. Ltd., Tianjin City, China). Fig. 1 shows the molecular formula of each modifier.

 Cu^{2+} solution was used as the pollutant and prepared by using $CuSO_4.5H_2O$ (analytical reagent) purchased from Chengdu Kelon Chemical Reagent Factory (Sichuan province, China).

2.2. Preparation of compositely modified amphipathic maifanite

Amphipathic maifanite (M_{50BS}) was prepared by using the wet method [25]. A certain weight of maifanite was prepared for modification, slowly added to the prepared BS-12 solution at a soil/water ratio of 1:10, and then dispersed by ultrasound at 60°C for 3 h. The samples were centrifuged at 4,800 rpm for 20 min, and the supernatant was separated. BS-12-modified maifanite M_{50BS} could be obtained after washing with deionized water thrice to ensure that the pH of the modified materials exhibited minimal changes. Amphipathic maifanite was dried at 60°C for 12 h and then passed through a 0.25 mm sieve.

The composite modification method was the same as amphipathic modification. The dosage of amphoteric and composite modifiers was calculated by using Eq. (1) [26].

$$W = m \times \text{CEC} \times M \times 10^{-6} \times \frac{R}{b} \tag{1}$$

where *W* refers to the quality of modifier, g; *m* denotes the mass of maifanite, g; CEC represents the CEC of maifanite, mmol/kg; *M* specifies the molar mass of the modifier,



Fig. 1. Structural formulas of (a) BS-12, (b) CA, (c) SDS, (d) EDTA, and (e) APAM.

g/mmol; R is the modified proportion; b stands for the content (mass fraction) of the modifier.

2.3. Experimental design

2.3.1. Tested compositely modified amphipathic-maifanite

Maifanite (M) was used as the control (CK). The amphoteric and compositely modified amphoteric maifanite contained 50%BS, 50%BS + 50%PA, 50%BS + 100%PA, 50%BS + 50%CA, 50%BS + 100%CA, 50%BS + 50%ED, 50%BS + 100%ED, 50%BS + 50%SD, and 50%BS + 100%SD, they were denoted as $M_{50BS + 50PA}$, $M_{50BS + 100PA}$, M_{50B} , $M_$

2.3.2. Cu^{2+} concentration gradient

The preliminary experiment showed that the adsorption isotherm changed when the concentration reached 300–400 mg/L. Therefore, nine concentration gradients of Cu^{2+} were set at 0, 20, 50, 100, 150, 200, 300, 400, and 500 mg/L. Each process was repeated thrice, the temperature was set to 30°C, and the pH was 4.

2.3.3. Environmental factors

The main environmental conditions were pH, ion strength, and temperature. The three single-factor experiments were set considering the same environmental conditions.

The experimental temperatures were set to 20°C, 30°C, and 40°C (pH value of the initial solution: 4; ionic strength: 0.1 mol/L NaCl). The pH of the initial solution was set to 3, 4, and 5 (initial solution temperature: 30° C; ionic strength: 0.1 mol/L NaCl). The ionic strength of the initial solution was set to 0.01, 0.1 mol/L and 0.5 mol/L NaCl (initial solution temperature: 30° C; pH: 4).

2.4. Experimental method

The batch balance method was used to implement the Cu^{2+} adsorption experiment [27]. A total of 0.5000 g of

samples was weighed in nine 50 mL plastic centrifuge tubes, and 20.00 mL Cu²⁺ solution of the above series concentrations was added respectively. Under the conditions of 30°C and 150 rpm, constant temperature oscillation was carried out for 12 h (the preliminary kinetic experiments showed that adsorption equilibrium was reached after 12 h). The equilibrium adsorption of Cu²⁺ in the supernatant was determined by centrifugation at 4,800 r/min for 20 min, the equilibrium adsorption amount of Cu²⁺ was determined, and the equilibrium adsorption amount of each material was calculated by subtraction. The Cu²⁺ content was determined via flame atomic absorption spectrophotometry, and background absorption was corrected through the Zeeman effect.

2.5. Data processing

Based on the adsorption isotherm trend, the Langmuir model was selected to fit the Cu^{2+} adsorption isotherm defined as Eq. (2) [28].

$$q = \frac{q_m bc}{1 + bc} \tag{2}$$

where *q* refers to the equilibrium adsorption amount of Cu²⁺ for the test materials, mmol/kg; *c* denotes the equilibrium concentration of Cu²⁺ in the solution, mmol/L; *q_m* indicates the maximum adsorption amount of Cu²⁺ on the different modified-maifanites, mmol/kg; *b* represents the apparent equilibrium constant of the Cu²⁺ adsorption, which can be used to measure the affinity of adsorption.

Parameter *b* in the Langmuir model represents the apparent adsorption constant, which is equivalent to the equilibrium constant *K* or K_a . The thermodynamic parameter calculated by using *K* or K_a is called the apparent thermodynamic parameter, and the calculation Eqs. (3)–(5) are as follows:

$$\Delta G = -RT\ln K \tag{3}$$

$$\Delta H = R \left(\frac{T_1 \times T_2}{T_2 - T_1} \right) \times \ln \left(\frac{K_a, T_2}{K_a, T_1} \right)$$
(4)

$$\Delta S = \frac{\Delta H - \Delta G}{T} \tag{5}$$

CurveExpert 1.4 fitting software was used in isothermal fitting, and SigmaPlot 10.0 software was adopted to improve data plotting.

3. Results and discussion

3.1. Isothermal adsorption characteristics of Cu²⁺ on tested samples

The Cu²⁺ adsorption isotherms of the different compositely modified amphipathic maifanites determined at the experimental temperature was 30°C (Fig. 2). The adsorption isotherm all presented the "L" type, which proved that the Langmuir model was applicable to describe the adsorption of Cu²⁺ by various compositely modified amphipathic maifanites. Table 1 shows the fitting results of the adsorption isotherm via the Langmuir model. Under the same equilibrium concentration, the adsorption capacity of Cu²⁺ presented the trend $M_{50BS/PA} > M_{50BS}$, $M_{50BS/ED} > M_{50BS} > M_{50BS} > M_{50BS} > M_{50BS/ED} > M_{50BS} > M_{50BS} > M_{50BS/ED} > M_{50BS} >$

3.2. Effect of temperature on Cu²⁺ adsorption

The changes in adsorption of Cu²⁺ on the compositely modified amphipathic maifanites were determined



Fig. 2. Adsorption isotherms of Cu²⁺ on different compositely modified maifanites.

Table 1 Langmuir fitting parameters of Cu²⁺ adsorption isotherms

Compositely modified amphipathic maifanites	Correlation coefficients/r	Standard deviations/S	q_m (mmol/kg)	b (L/mmol)
М	0.9905^{a}	5.12	109.09	1.03
M _{50BS}	0.9927ª	4.92	124.53	0.92
$M_{50BS/50ED}$	0.9929 ^a	5.90	154.97	0.90
M _{50BS/50PA}	0.9956 ^a	5.36	177.02	0.98
M _{50BS/50CA}	0.9917^{a}	6.77	160.08	1.02
M _{50BS/50SD}	0.9870^{a}	8.19	150.56	1.12
M _{50BS/100ED}	0.9959^{a}	4.91	170.19	0.92
M _{50BS/100PA}	0.9952^{a}	6.15	200.87	1.00
M _{50BS/100CA}	0.9964^{a}	5.10	190.92	0.93
M _{50BS/100SD}	0.9957ª	5.30	180.52	0.92

^{*a*}Indicates significance at the p = 0.01 level (r = 0.765 at p = 0.01 when the degrees of freedom f = 8).

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in the range of 20°C-40°C (Fig. 3). The results showed that the adsorption amount of Cu2+ on the different samples increased with the increase in temperature, except for $M_{_{50BS/PA}}$ and $M_{_{50BS/SD'}}$ thereby indicating a positive temperature effect. From 20°C to 40°C, the adsorption amount of Cu^{2+} on M increased by 7.56% and by 8.49%–16.50% in $M_{\scriptscriptstyle 50BS\prime}$ $M_{\scriptscriptstyle 50BS/CA\prime}$ and $M_{\scriptscriptstyle 50BS/ED\prime}$ thus increasing the amplitude (shown in brackets) rank order to M_{50BS} (16.79%) > $M_{50BS/100CA}$ $(16.50\%) > M_{50BS/50CA} (13.13\%) > M_{50BS/100ED} (9.15\%) > M_{50BS/50ED}$ (8.49%). The above results were mainly due to the complexation or chelation of BS-12, CA, and EDTA to Cu²⁺, thereby indicating a chemical process and an endothermic reaction. The adsorption amount of $Cu^{\scriptscriptstyle 2+}$ via $M_{\scriptscriptstyle 50BS/PA}$ and $M_{\scriptscriptstyle 50BS/SD}$ presented a negative effect with increasing temperature, and decreased by 3.96%-6.94% and 3.33%-5.79% respectively, because the electrostatic attraction of APAM and SDS to Cu2+ exhibited physical adsorption, and APAM showed a strong flocculation and precipitation effect on the hydrogen oxides formed by Cu²⁺ and OH⁻, thus also indicating physical and exothermic reactions [29].

3.3. Effect of pH on Cu²⁺ adsorption

Fig. 4 illustrates that the adsorption amount of Cu²⁺ on each compound maifanite increases with the increase in pH value in the range of pH 3-5. The adsorption amount of Cu²⁺ on M_{50BS} increased by 12.97%, and the amplification was 1.84 times higher than that of M. For 50% composite modification, the increased range of Cu2+ adsorption (as shown in the brackets) demonstrated the trend $M_{50BS/50ED}$ (22.06%) > $M_{50BS/50PA}$ $(16.34\%) > M_{50BS/50CA} (5.80\%) > M_{50BS/50SD} (5.05\%)$. Moreover, under 100% composite modification, the adsorption amount of Cu²⁺ on the different samples increased by 3.30%-26.52% and also showed an increasing trend for $\rm M_{\rm 50BS/ED}$ and $\rm M_{\rm 50BS/}$ PA, because EDTA was more likely protonated under acidic condition, which was not conducive to its chelation with heavy metal ions [30], thus reducing the adsorption amount of Cu2+. However, under acidic conditions, APAM was not conducive to electrostatic attraction to cationic heavy metals and reduced its flocculation precipitation to Cu2+.

Table 2 Effect of ionic strength on Cu²⁺ ads

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Samples	Adsorption amount (mmol/kg)			
	I = 0.01 mol/L	I = 0.1 mol/L	I = 0.5 mol/L	
М	$100.82a \pm 2.90$	$97.24a \pm 2.73$	$94.72a\pm2.00$	
M _{50BS}	$108.01a\pm1.46$	$108.70a\pm1.85$	$102.49a\pm1.90$	
M _{50BS/50ED}	$123.42a \pm 3.70$	$121.56a \pm 4.53$	$120.68a\pm5.67$	
M _{50BS/50PA}	$151.92a \pm 3.72$	$148.78ab\pm3.64$	$136.17b\pm2.55$	
M _{50BS/50CA}	$126.10a \pm 19.60$	$123.60b\pm6.54$	$123.11b\pm0.45$	
M _{50BS/50SD}	$122.41a \pm 5.91$	$116.87ab \pm 1.32$	$105.17b\pm1.61$	
M _{50BS/100ED}	$135.89a \pm 11.00$	$132.86a \pm 1.96$	$130.54a\pm3.40$	
M _{50BS/100PA}	$168.51a \pm 26.11$	$165.96a \pm 3.09$	$149.49a\pm2.39$	
M _{50BS/100CA}	$157.28a \pm 2.92$	$155.42a \pm 0.26$	$153.04a\pm4.26$	
M _{50BS/100SD}	$158.46a\pm1.94$	$149.58b\pm1.73$	$137.99c\pm1.45$	

3.4. Effect of ion strength on Cu²⁺ adsorption

In the range of 0.01–0.1 mol/L, the adsorption amount of Cu^{2+} by M and each compound of maifanite (except M_{50BS}) decreased with the increase in ion strength (Table 2). With the change in ionic strength, the reduction degree of each compound of maifanite totaled 2.22%–14.08% and was significantly reduced by $M_{50BS/PA}$ and $M_{50BS/50SD}$. A significant difference was observed between ionic strength (I) = 0.01 mol/L and I = 0.5 mol/L because the increase in Na⁺ in the solution would lead to the decreased electrostatic attraction of SDS and APAM to Cu^{2+} on maifanites, and subsequent decrease in the adsorption amount of Cu^{2+} .

3.5. Thermodynamic characteristics of Cu²⁺ adsorption

Table 3 lists the thermodynamic parameters of Cu²⁺ adsorption of each sample. Under the temperatures of 20°C and 40°C, the apparent free energy changes (ΔG) in Cu²⁺ adsorption on all the tested materials were less than 0, thereby indicating the spontaneous adsorption of Cu²⁺. This



Fig. 3. Temperature effect of Cu²⁺ adsorption on the different samples.

spontaneity was stronger at 40°C under the same treatment. In addition to $M_{50BS/PA}$ and $M_{50BS/SD'}$ the apparent enthalpy change ΔH was positive, thus proving that the adsorption process was an endothermic reaction, and the increase in temperature benefitted the adsorption of Cu²⁺, consistent with the temperature effect in Fig. 3. The ΔH of $M_{50BS/PA}$ and $M50_{BS/SD}$ on Cu²⁺ were less than 0, which coincided with the adsorption process of the physical electrostatic adsorption mechanism. The apparent entropy change ΔS was all greater than zero, which explained the process of Cu²⁺ adsorption as an entropy increase reaction. This event mainly occurred due to the distribution of the maifanite surface by different modifiers.

Cationic exchange points existed on the electronegative surface of maifanite, and the adsorption of Cu²⁺ mainly relied on ion exchange and surface complexation [31]. This process was a chemical (endothermic) reaction, but the adsorption effect was weak. Hence, the adsorption presented a weak positive temperature effect.

Amphoteric modifier BS-12 contains both positively and negatively charged hydrophilic groups and hydrophobic

carbon chains. BS-12 modification with 50% CEC presented ion exchange mode on the surface of maifanite [32], which contained a cation exchange point. The positive charge of BS-12 combined with the negative charge on the surface of maifanite. Thus, the hydrophilic terminal negative charge and the hydrophobic carbon chain were exposed on the surface of the amphipathic maifanite. The adsorption of Cu²⁺ by amphipathic maifanite mainly depended on the complexation via the surface-modified BS-12 hydrophilic end to Cu²⁺, ion exchange, and surface complex adsorption of maifanite itself to Cu²⁺, thereby indicating a chemisorption process. Therefore, the modification of maifanite using BS-12 promoted the adsorption of Cu²⁺ by maifanite.

APAM and SDS exhibited strong electrostatic attraction to Cu²⁺, thus indicating a physical reaction [22,29]. Therefore, composite modification via APAM and SDS promoted the adsorption of Cu²⁺ on amphoteric maifanite mainly by physical electrostatic adsorption, and the adsorption showed a negative temperature effect. EDTA and CA had strong complexation or chelation for Cu²⁺, implying a chemical reaction [30,33]. Hence, the adsorption of Cu²⁺ via M_{50BS/ED} and M_{50BS/ED}



Fig. 4. pH effect of Cu²⁺ adsorption on different compositely modified maifanites.

Table 3

Thermodynamic parameters of Cu²⁺ adsorption in different compositely modified maifanites

Commonito	20°C		40°C			
Composite	ΔG	ΔH	ΔS	ΔG	ΔH	ΔS
modified mairanites	(kJ/mol)	(kJ/mol)	(J/(mol K))	(kJ/mol)	(kJ/mol)	(J/(mol K))
М	-16.87	2.78	67.04	-18.21	2.78	67.04
M _{50BS}	-16.42	5.92	76.22	-17.95	5.92	76.22
M _{50BS/50PA}	-16.91	-2.74	48.33	-17.88	-2.74	48.33
M _{50BS/50CA}	-16.74	4.71	73.18	-18.21	4.71	73.18
M _{50BS/50ED}	-16.47	3.11	66.78	-17.80	3.11	66.78
M _{50BS/50SD}	-17.22	-2.28	50.99	-18.24	-2.28	50.99
M_50BS/100PA	-16.88	-1.54	52.31	-17.92	-1.54	52.31
M _{50BS/100CA}	-16.48	5.83	76.09	-18.00	5.83	76.09
M _{50BS/100ED}	-16.46	3.34	67.54	-17.81	3.34	67.54
M _{50BS/100SD}	-16.69	-1.29	52.54	-17.75	-1.30	52.54

was remarkably improved compared with that obtained by M and $M_{_{50BS'}}$ and the adsorption showed a strong positive temperature effect.

4. Conclusion

- The Langmuir model was suitable for describing the isotherm of Cu²⁺ adsorption for all the tested materials. The adsorption capacity all followed the trend $M_{50BS/PA} > M_{50BS/CA} > M_{50BS/SD} > M_{50BS/ED} > M_{50BS} > M$, and the 100% modification proportion of composite modifier enhanced the Cu²⁺ adsorption better.
- In the range of 20°C–40°C, except for M_{50B5/PA} and M_{50B5/} sD' the adsorption amount of Cu²⁺ on the compositely modified amphipathic maifanites increased with the increasing temperature, and the Cu²⁺ adsorption increased by 1.36–3.29 times higher than that from 20°C to 40°C.
- Within the range of pH 3–5, the adsorption amount of Cu²⁺ on each sample increased with the increase in pH value. In the *I* = 0.01–0.1 mol/L, the adsorption amount of Cu²⁺ on each sample (except M_{50BS}) decreased with increasing ionic strength.
- The adsorption of Cu²⁺ by using each sample was spontaneous and exhibited an entropic-adding reaction. Except for M_{50BS/PA} and M_{50BS/SD}, the adsorption of Cu²⁺ via other compositely modified amphoteric maifanites presented an endothermic reaction.

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